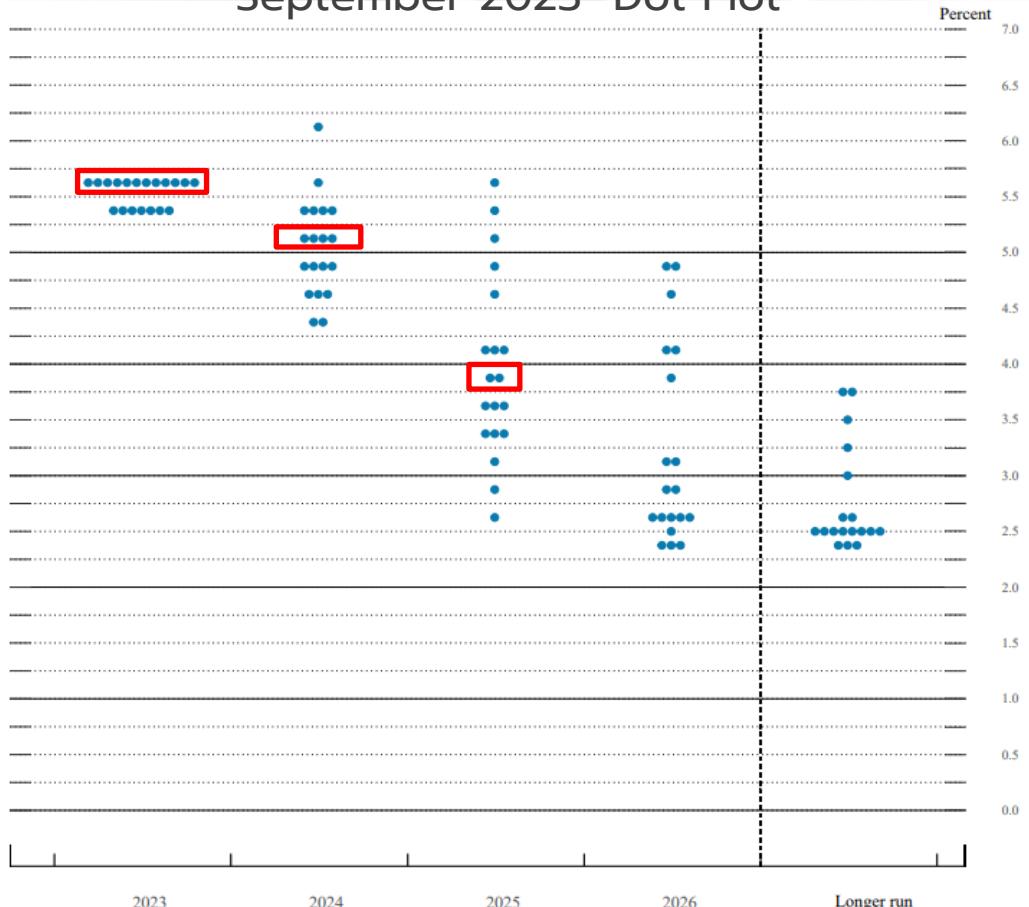


Global Economic Outlook

Burin Adulwattana
Chief Economist and Managing Director

FED น่าจะขึ้นดอกเบี้ยอีกหนึ่งครั้งในปี 2023 และลดดอกเบี้ยสองครั้งในปี 2024

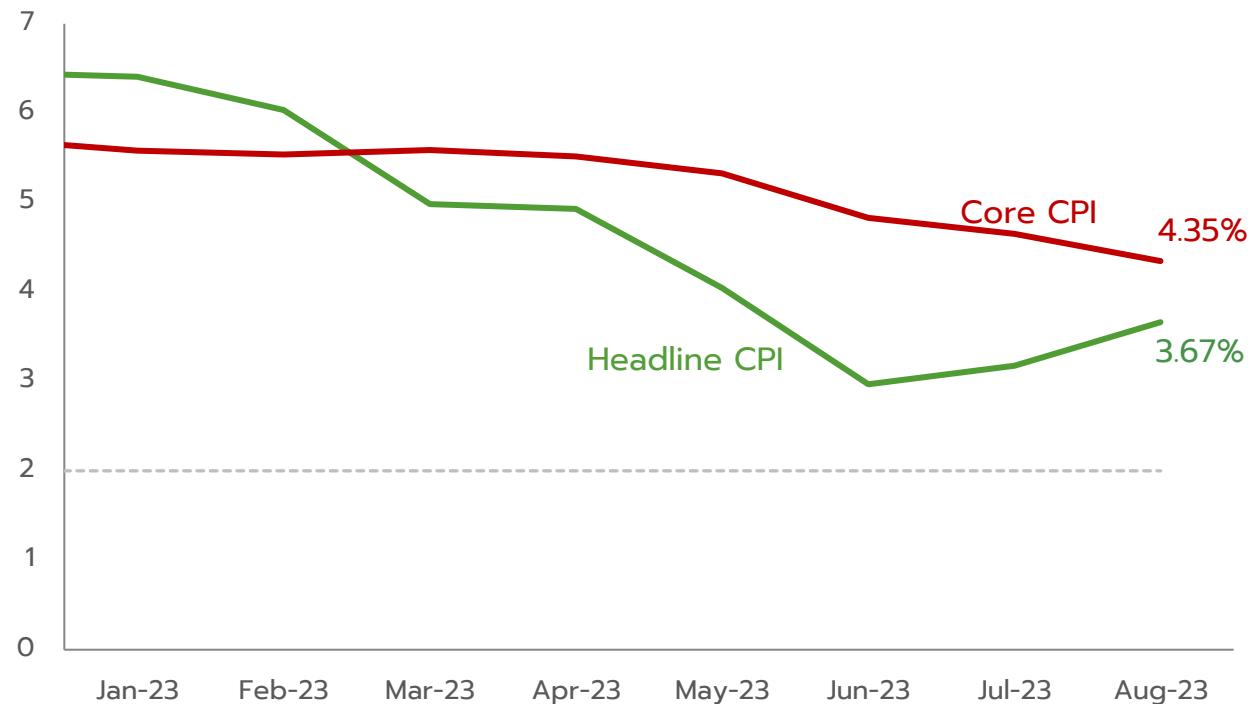
September 2023 Dot Plot



Source: Federal Reserve

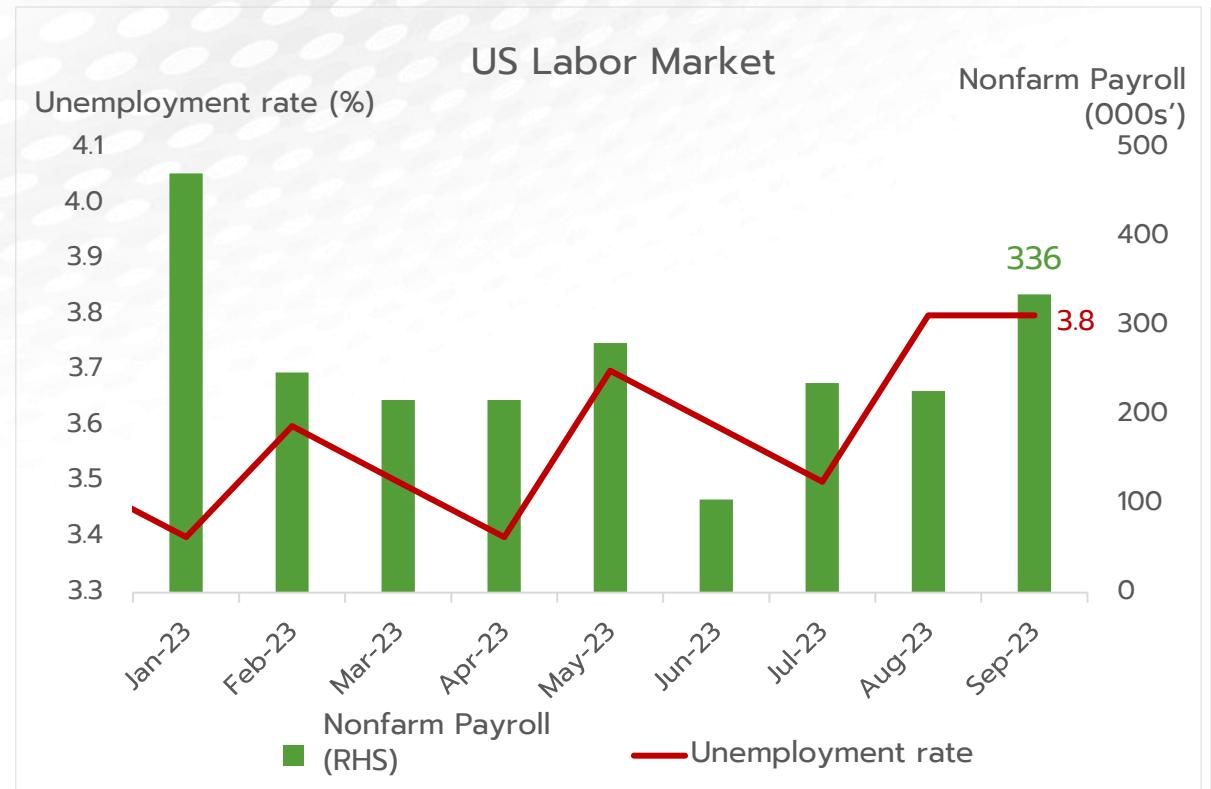
เงินเฟ้อพื้นฐานยังสูงกว่าเป้าของเฟดที่ 2%

US Inflation (%YoY)



เศรษฐกิจสหรัฐฯ ยังคงแข็งแกร่ง สะท้อนผ่านตัวเลขตลาดแรงงานและยอดค้าปลีก ส่งผลให้ FED มีแนวโน้มจะคงดอกเบี้ยในระดับสูงยาวนานขึ้น

ตลาดแรงงานสหรัฐฯ ยังคงแข็งแกร่ง



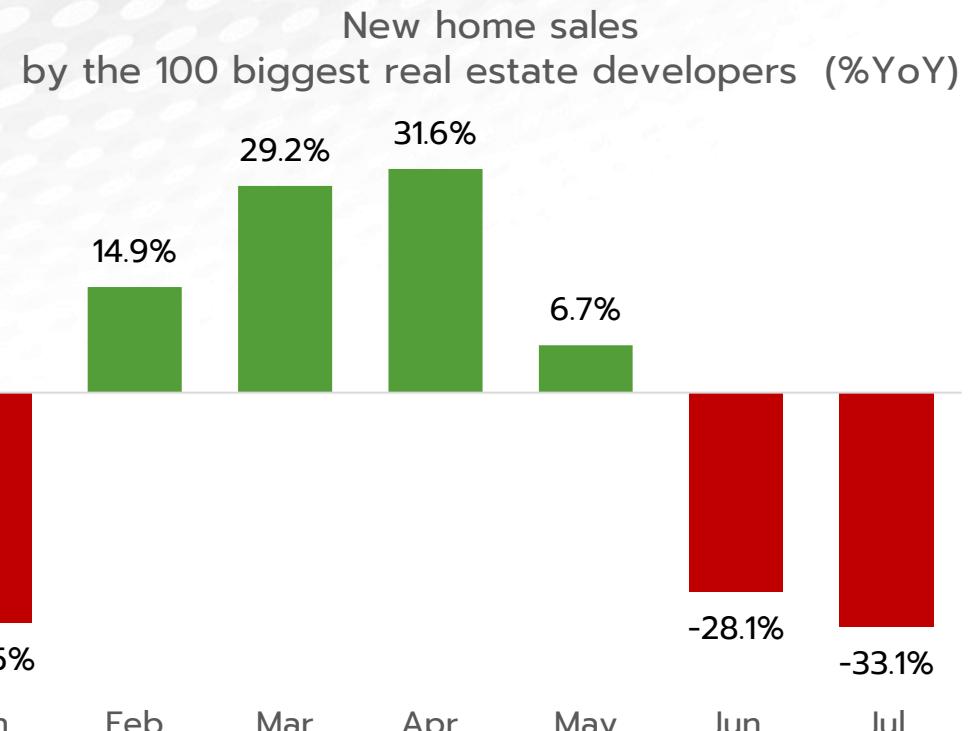
ยอดค้าปลีกยังขยายตัวได้ดี



เศรษฐกิจจีนยังถูกกดดันจากภาคอสังหาริมทรัพย์

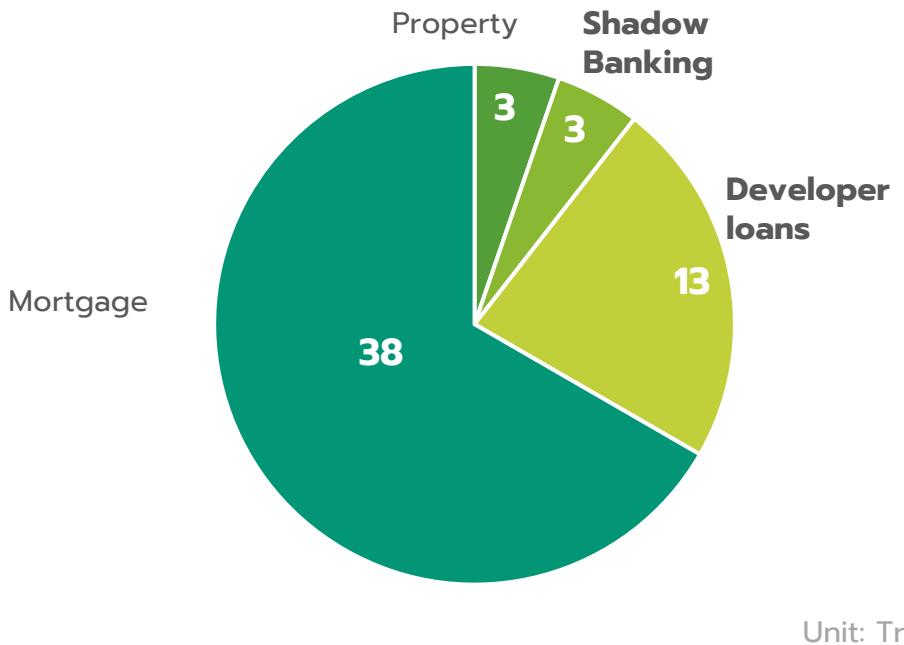
ยอดขายบ้านใหม่ของจีนยังคงปรับลดลง
แม้ทางการจีนจะมีมาตรการช่วยเหลือภาคอสังหาริมทรัพย์

ภาครนาการจีนปล่อยสินเชื่อให้ภาคอสังหาริมทรัพย์
สูงถึง 40% ของ GDP



Source: CRIC, Bloomberg, SCMP, Goldman Sachs

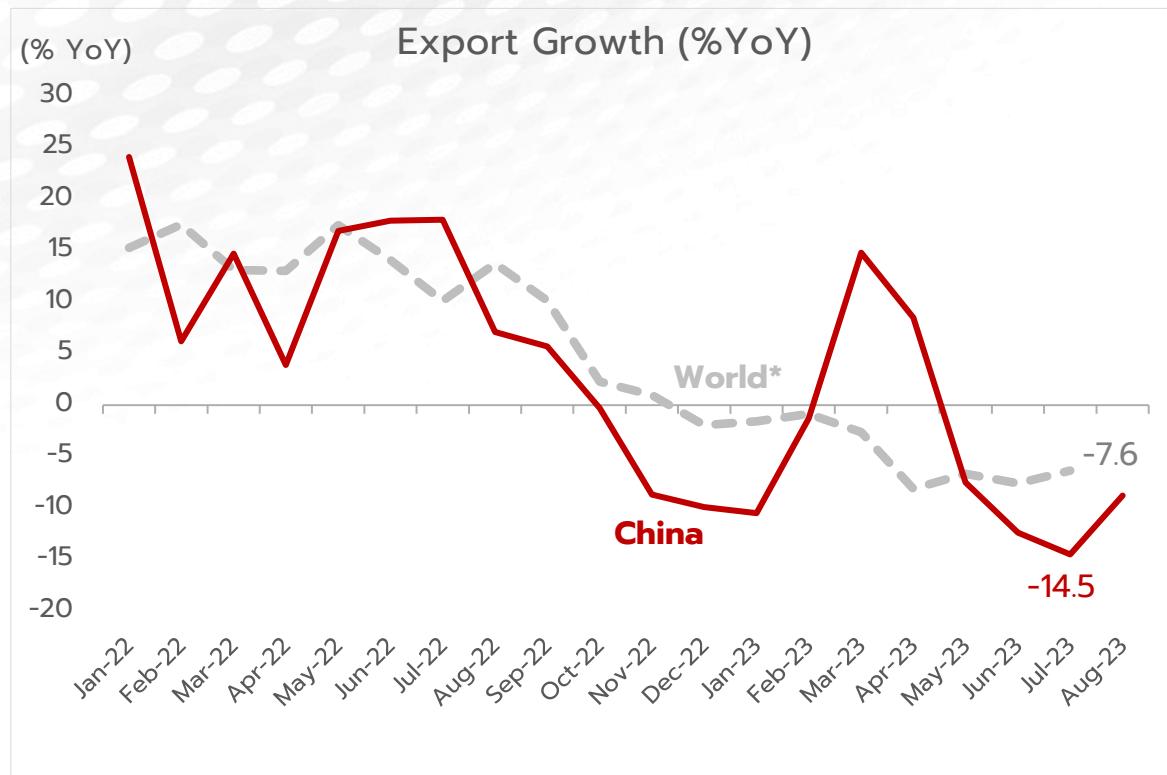
China's banking system - exposure to property sector



[https://www.bloomberg.com/opinion/articles/2023-03-30/shadow-banking-don't-look-at-china-the-us-also-has-a-problem](https://www.bloomberg.com/opinion/articles/2023-03-30/shadow-banking-don-t-look-at-china-the-us-also-has-a-problem)

ภาคส่งออกได้รับผลกระทบจากอุปสงค์ที่ชะลอลงอย่างหน้ากั่วโลก

การค้าโลกหดตัวต่อเนื่องตั้งแต่ปลายปี 2022
กดดันการส่งออกของจีน



Source: CEIC

Note: *Aggregated from selected countries that has export value share about 80% in 2022

ภาคการส่งออกของจีน เพชญ์กับปัจจัย oversupply
จึงต้องลดราคาสินค้าอย่างหนัก



Source: CEIC

Note: Index where previous year =100

Global Trade Recession

การค้าโลกหดตัวกำลังเพชญกับการ Destocking

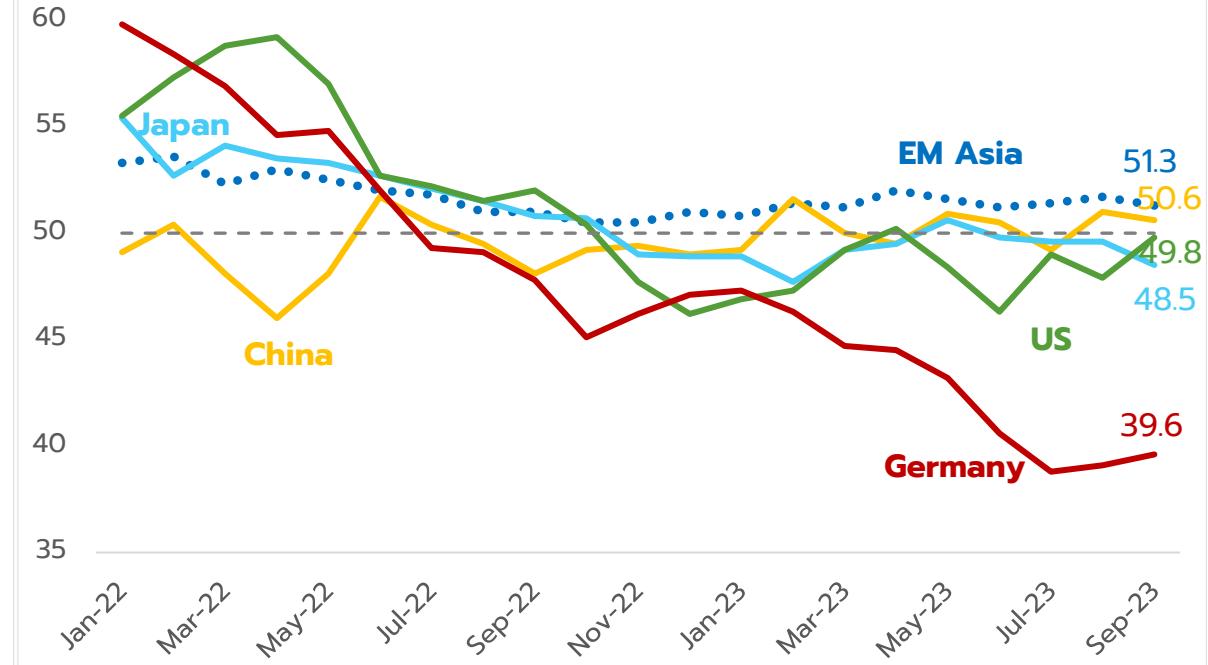
Global trade volumes (%YoY)



Source: CPB

ภาคการผลิตหดตัวต่อเนื่องก้าวโดยเฉพาะในเยอรมนี

Manufacturing PMI

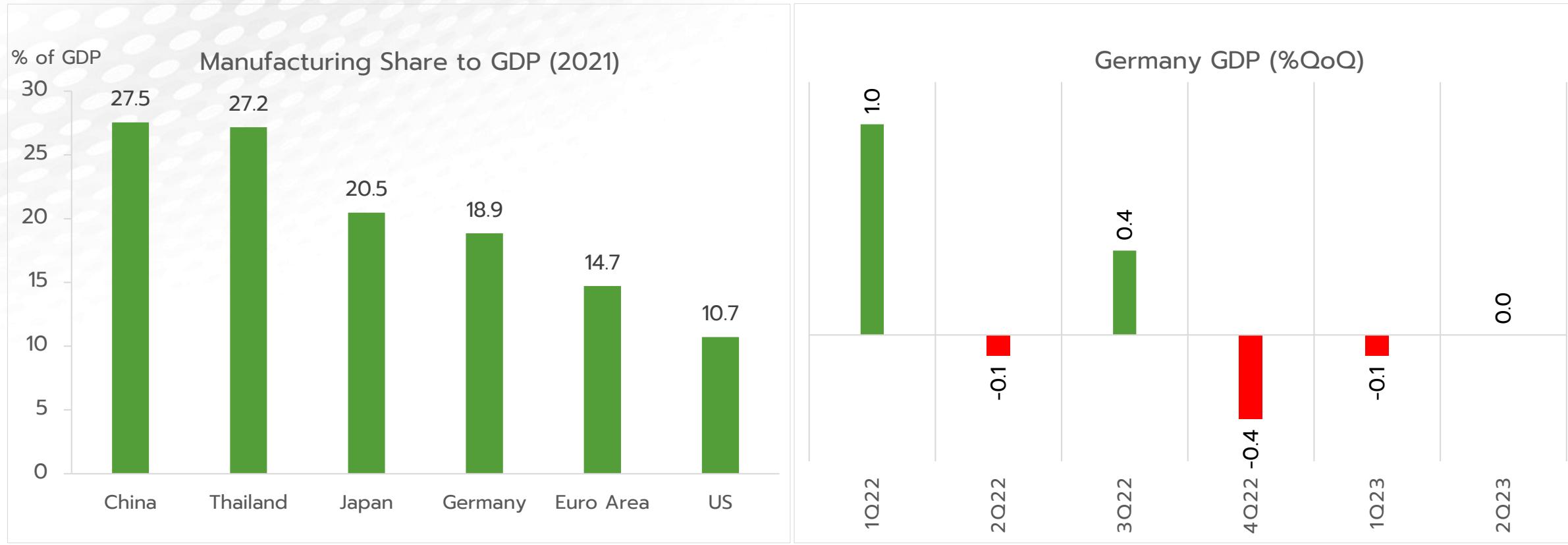


Source: CEIC, S&P global

ภาคการผลิตก้าวโลกยังหดตัวต่อเนื่อง สะท้อนผ่านดัชนี PMI

เศรษฐกิจสหราชอาณาจักร พึ่งพิงภาคการผลิตค่อนข้างต่ำกว่าประเทศอื่นมาก

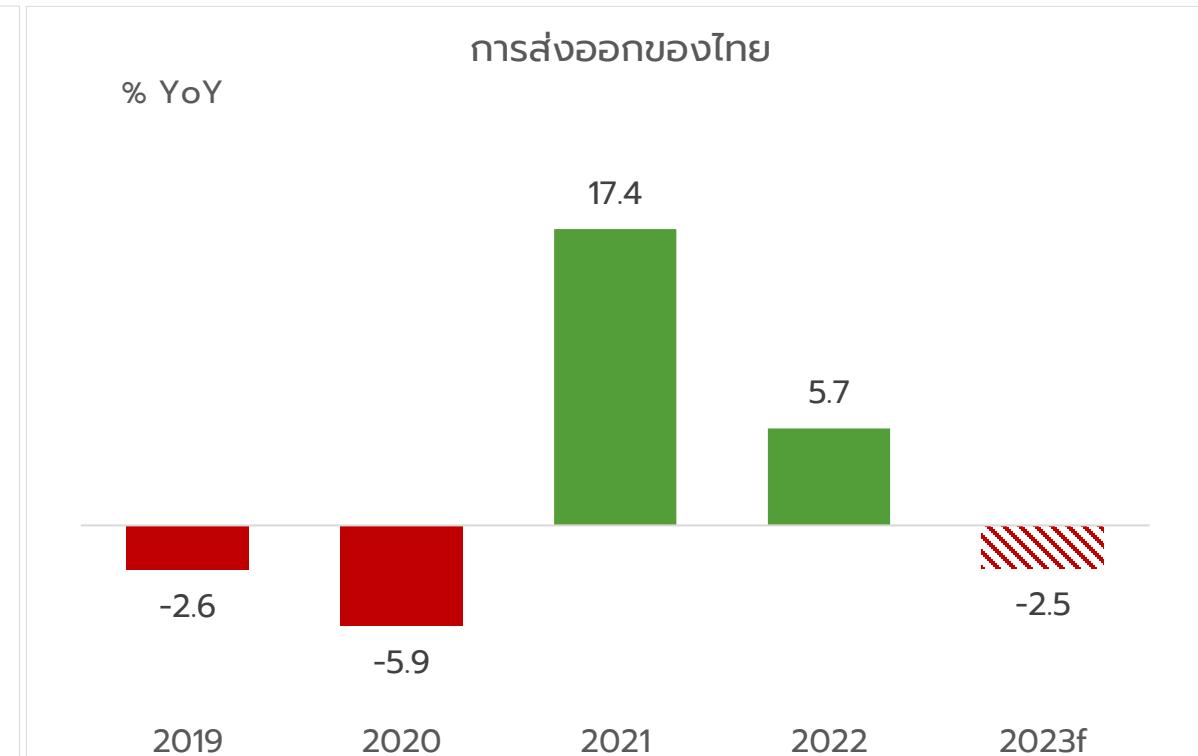
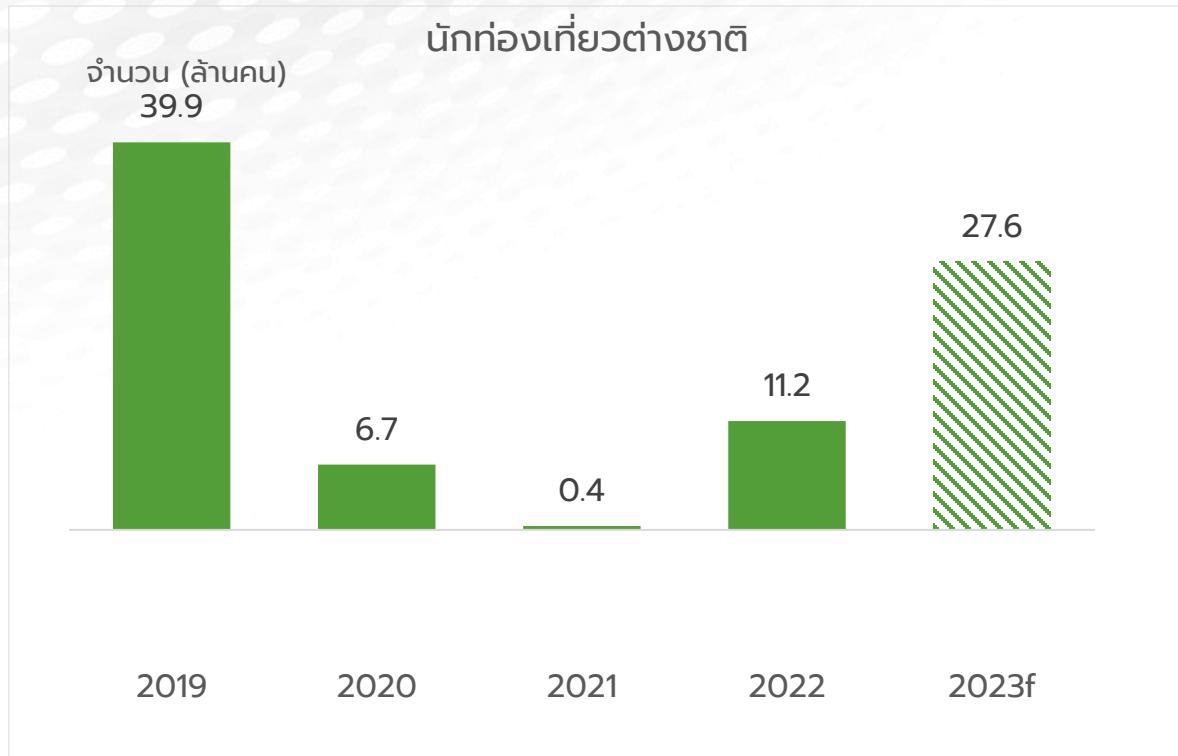
ส่วน Germany ถูกขนานนามว่า sick man of Europe?





เศรษฐกิจโลกที่ชะลอตัวโดยเฉพาะเศรษฐกิจจีนที่อ่อนแอกดันเศรษฐกิจไทยผ่านภาคท่องเที่ยวและการส่งออก

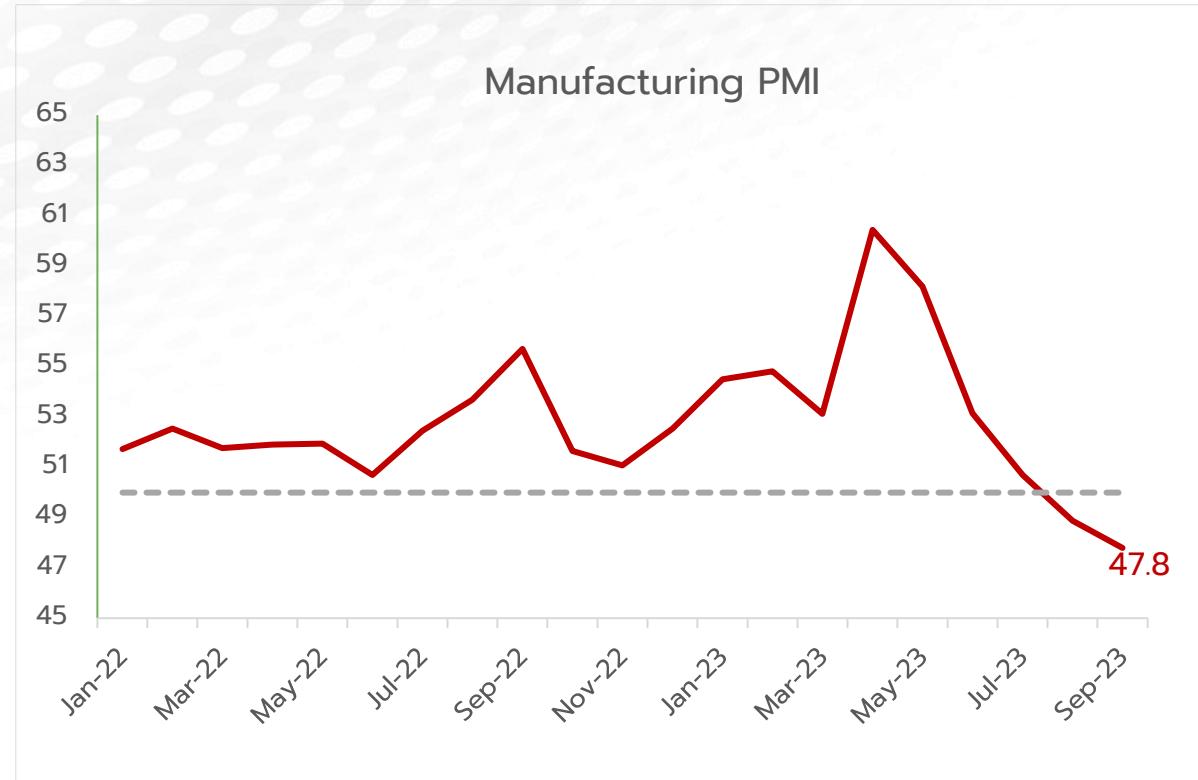
การท่องเที่ยวยังไม่ฟื้นตัวอย่างเต็มที่โดยเฉพาะจำนวนนักท่องเที่ยวจากจีน



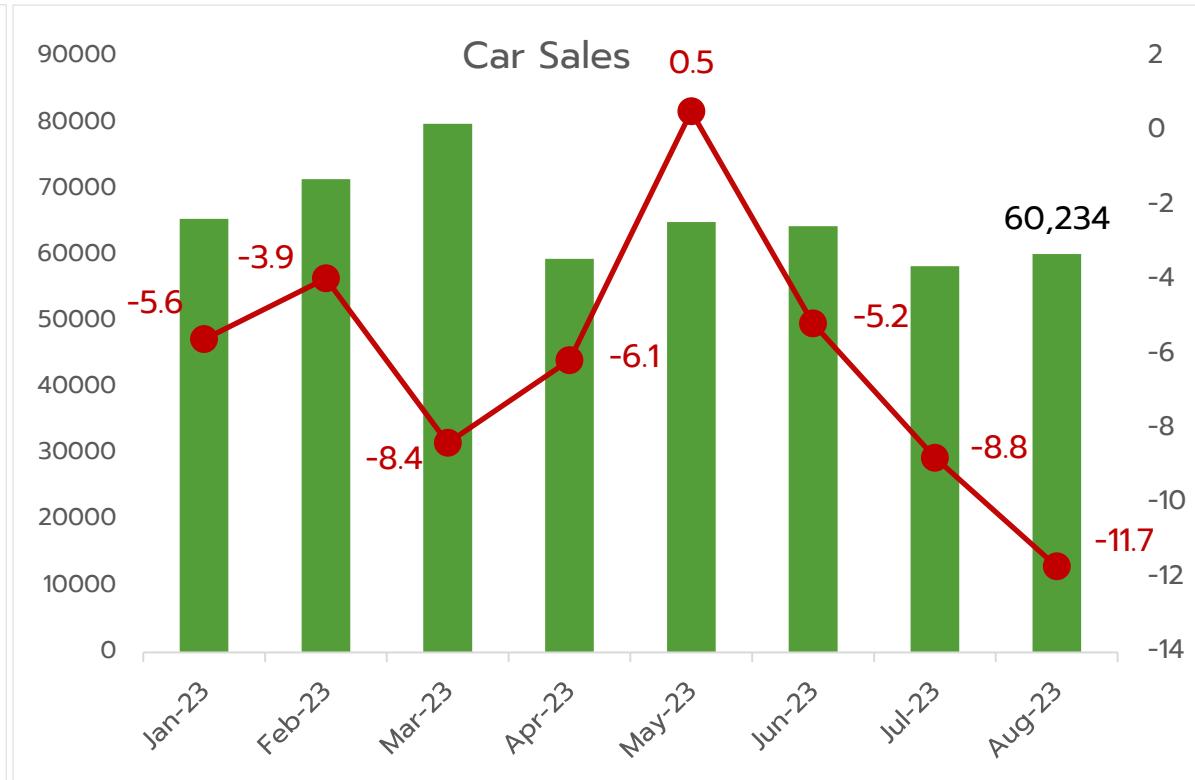
Source: CEIC, forecasted by KResearch

การฟื้นตัวของเศรษฐกิจไทยเริ่มส่งสัญญาณอ่อนแรง

ภาคการผลิตของไทยเริ่มชะลอตัวอย่างหนัก
หลังเดือนเมษายน 2566

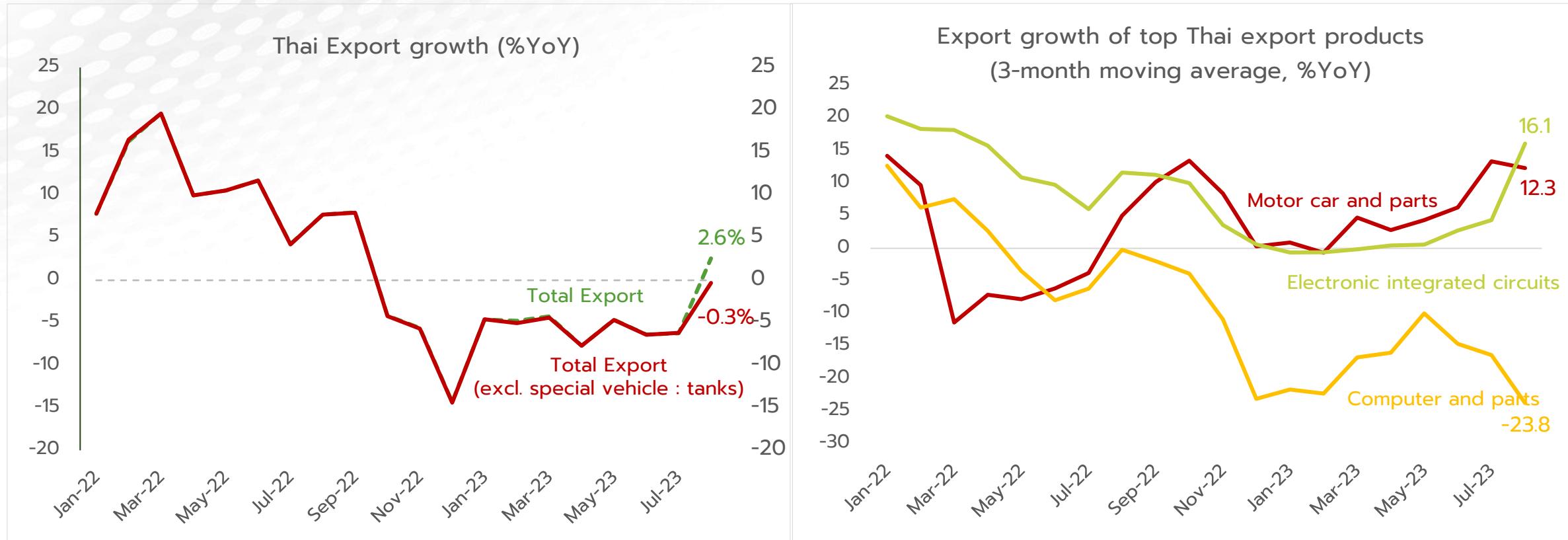


ยอดขายรถยนต์ปรับลดลงเป็นเดือนกี่สามติดต่อกัน



การส่งออกไทยเริ่มส่งสัญญาณปรับตัวดีขึ้น

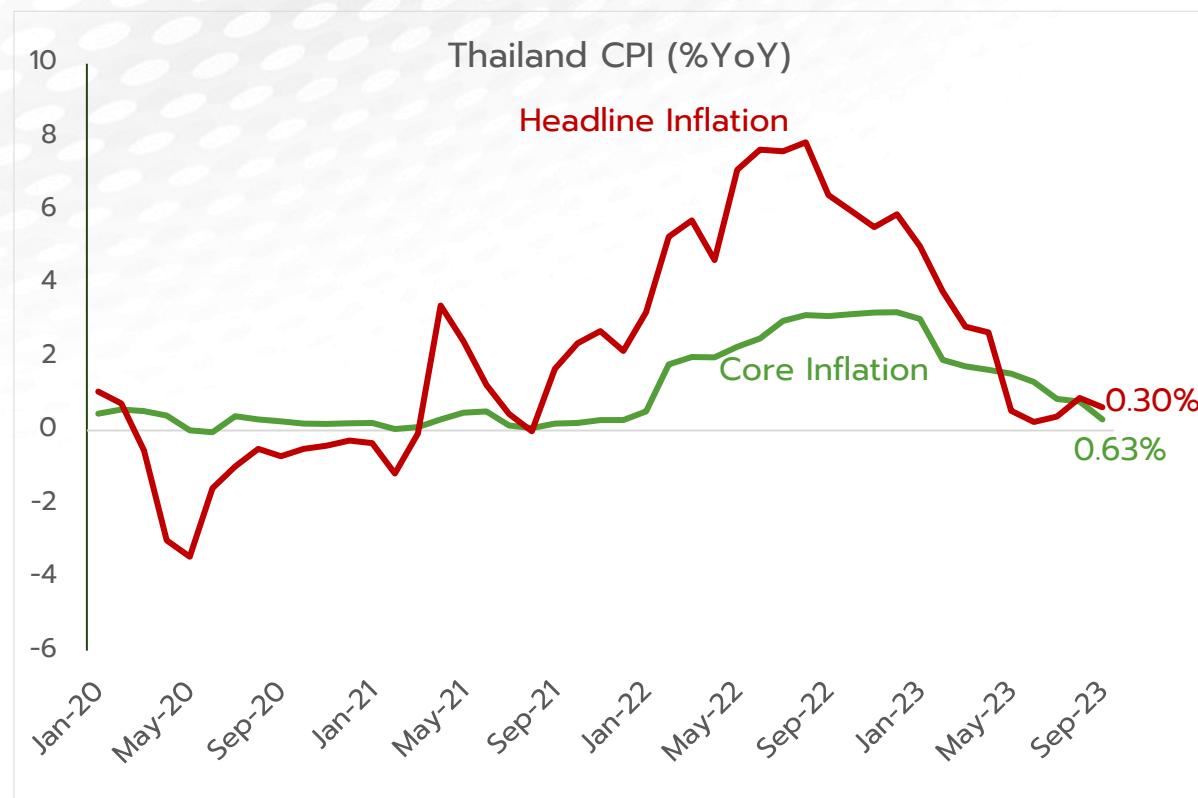
หากไม่นับการส่งออกยานยนต์พิเศษ (รถดัง) การส่งออกไทยเดือนส.ค. 2566 จะหดตัวเล็กน้อย



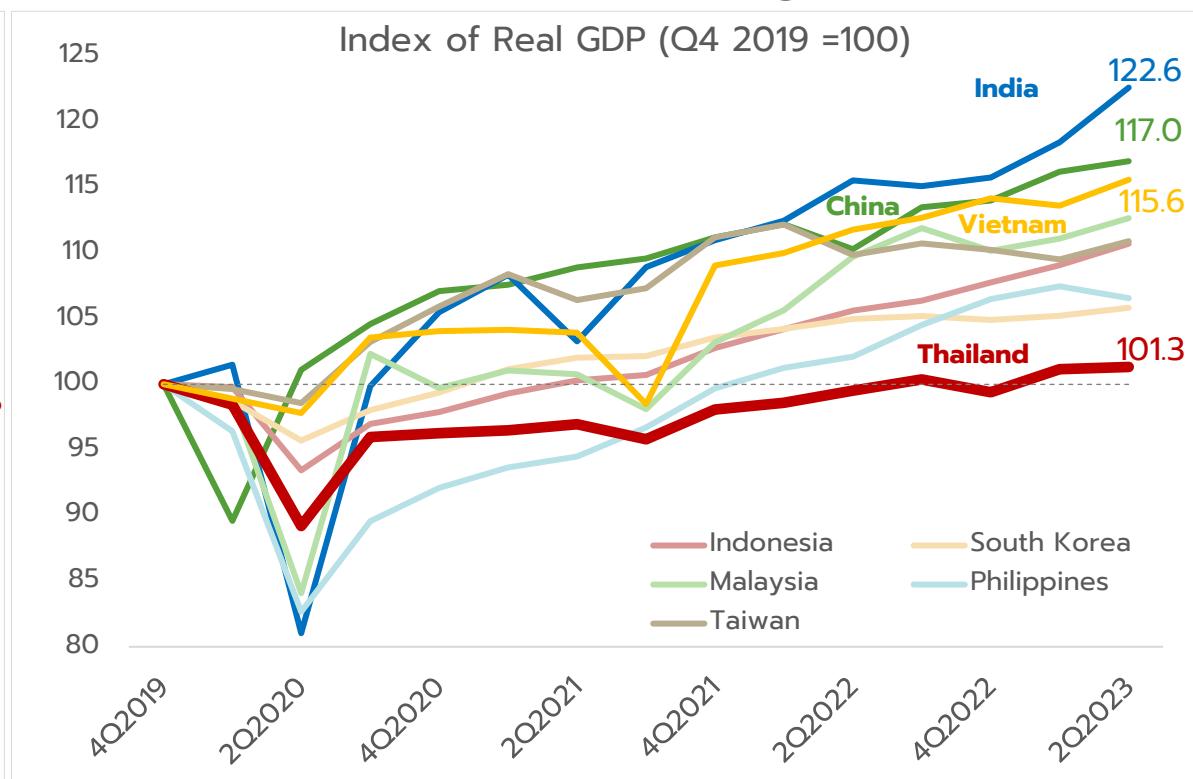
Source: MOC

อุปสงค์ภายในประเทศอ่อนแอ สะท้อนจากภาพเงินเพื่อพื้นฐาน รปภ. ได้สิ้นสุดการขึ้นดอกเบี้ยใน cycle นี้แล้วที่ 2.5%

เงินเพื่อพื้นฐานต่ำกว่ากรอบเงินเพื่อของ รปภ



เศรษฐกิจไทยฟื้นตัวช้ากว่าประเทศอื่นมาก
เราต้องการ **Growth Engines** ใหม่



ศูนย์วิจัยกสิกรไทยปรับลดประมาณการเศรษฐกิจไทยปี 2566 อยู่ที่ 3%

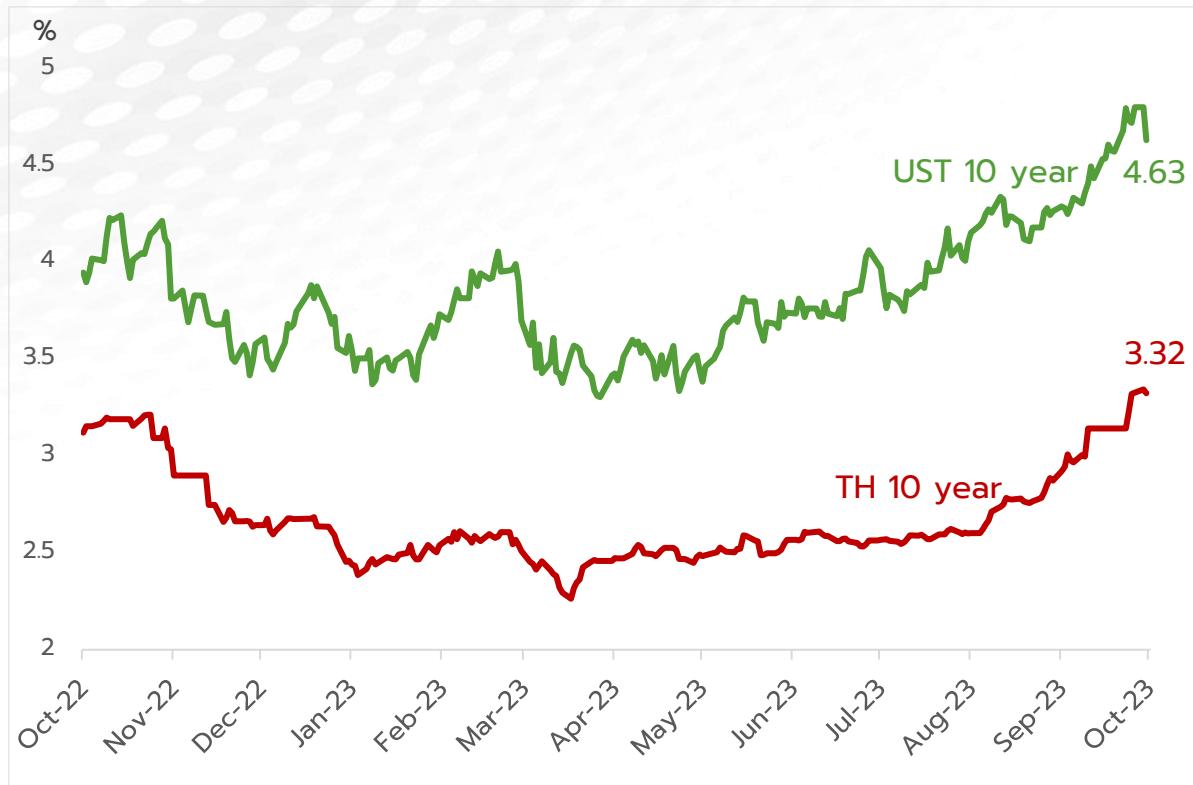
เครื่องชี้ที่สำคัญ	2564	2565	2566f (ณ ก.ค. 2566)	2566f (ณ ก.ย. 2566)	
GDP	1.5	2.6	3.7	3.0	
การบริโภคภาคเอกชน	0.6	6.3	3.8	5.0	
การบริโภคของรัฐบาล	3.7	0.0	-3.0	-3.2	
การลงทุน	3.1	2.3	1.8	1.6	
- เอกชน	3.0	5.1	2.0	2.0	
- ภาครัฐ	3.4	-4.9	2.2	1.3	
การส่งออก (ฐานคุณภาพ ในรูป USD)	17.4	5.5	-1.2	-2.5	
การนำเข้า (ฐานคุณภาพ ในรูป USD)	29.5	13.6	-2.4	-2.4	
อัตราเงินเฟ้อทั่วไป	1.2	6.1	1.8	1.4	
ราคาน้ำมันดิบดูไบเฉลี่ย (USD/Barrel)	68.8	97.0	78.0	84.0	
จำนวนบักก่องเกี่ยว (ล้านคบ)	0.4	11.2	28.5	27.6	

Risks

- Bond Yields ยังขึ้นต่อเนื่อง
- ความขัดแย้งระหว่าง Israel กับ Hamas ขยายตัวในวงกว้าง กระแทกับ Iran
- เศรษฐกิจจีนประสบกับวิกฤตการเงิน

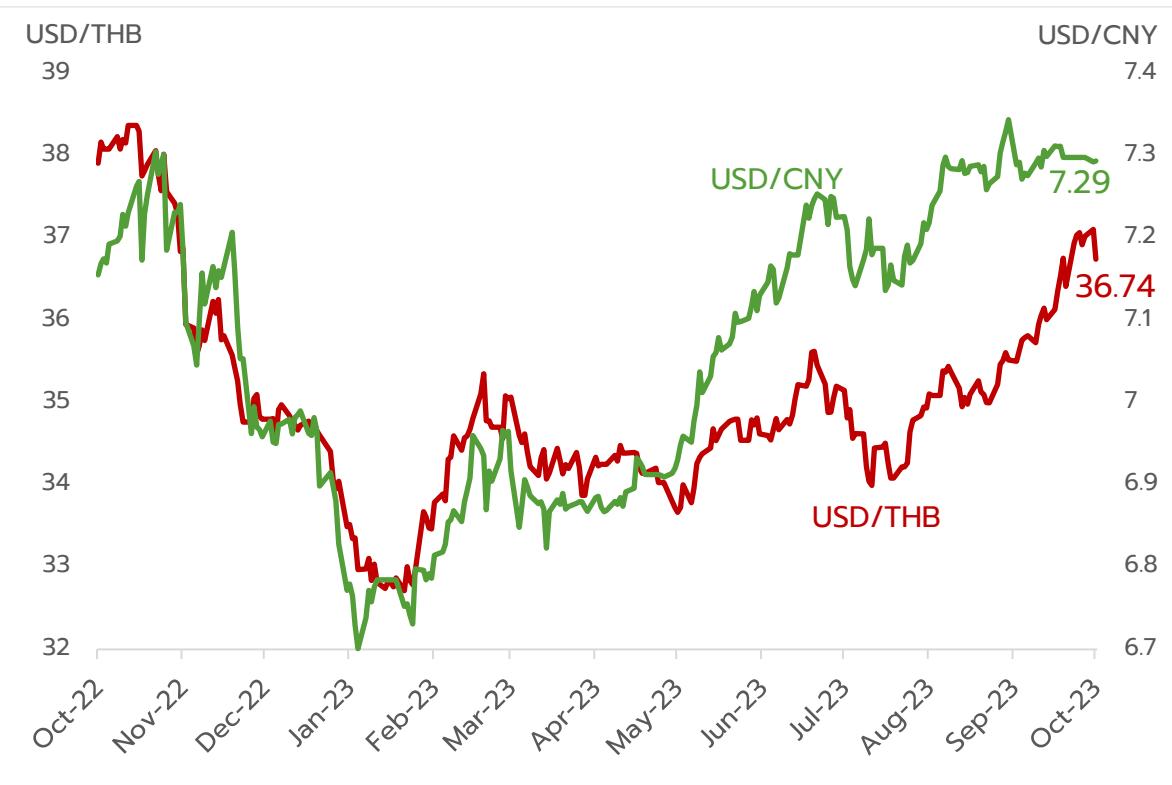
Global Bond Selloff to continue

ส่วนต่างของอัตราผลตอบแทนพันธบัตร 10 ปี
ของ US กับ TH กว้างขึ้นต่อเนื่อง



Source: Bloomberg

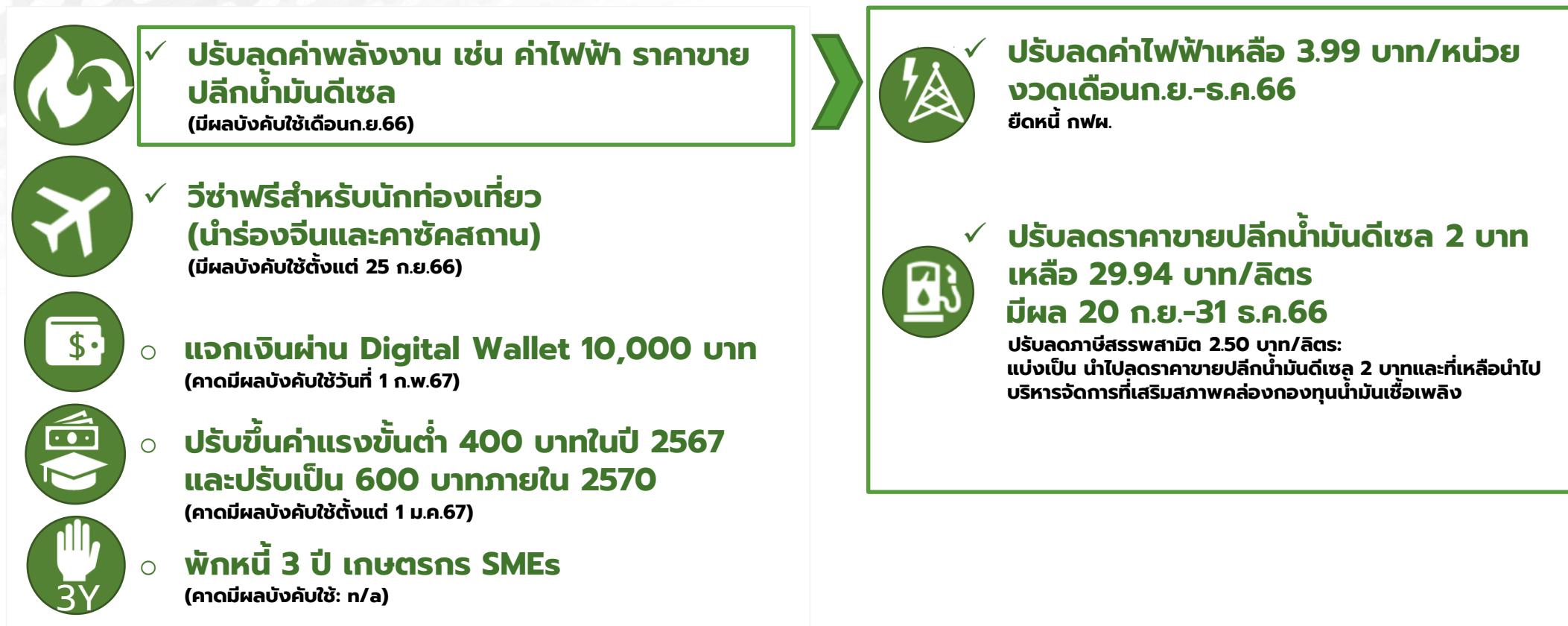
เงินบาทอ่อนค่าลงตามกิจกรรมเงินหุยวน



Source: Bloomberg

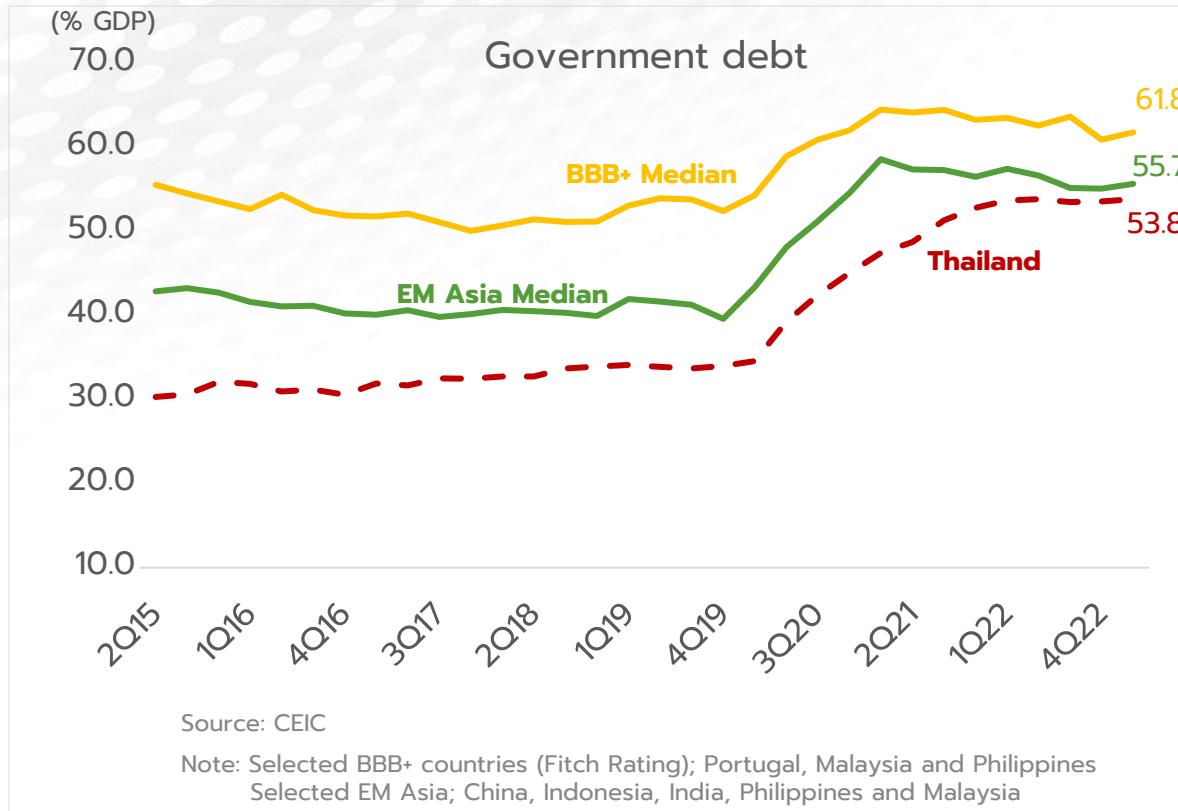
ผลของมาตรการ Quick Win ของภาครัฐในปีนี้คาดว่าจะมีจำกัด แต่คงจะช่วยลดเงินเพิ่อและค่าครองชีพของประชาชนได้ในระดับหนึ่ง

มาตรการ Quick Win ของภาครัฐ

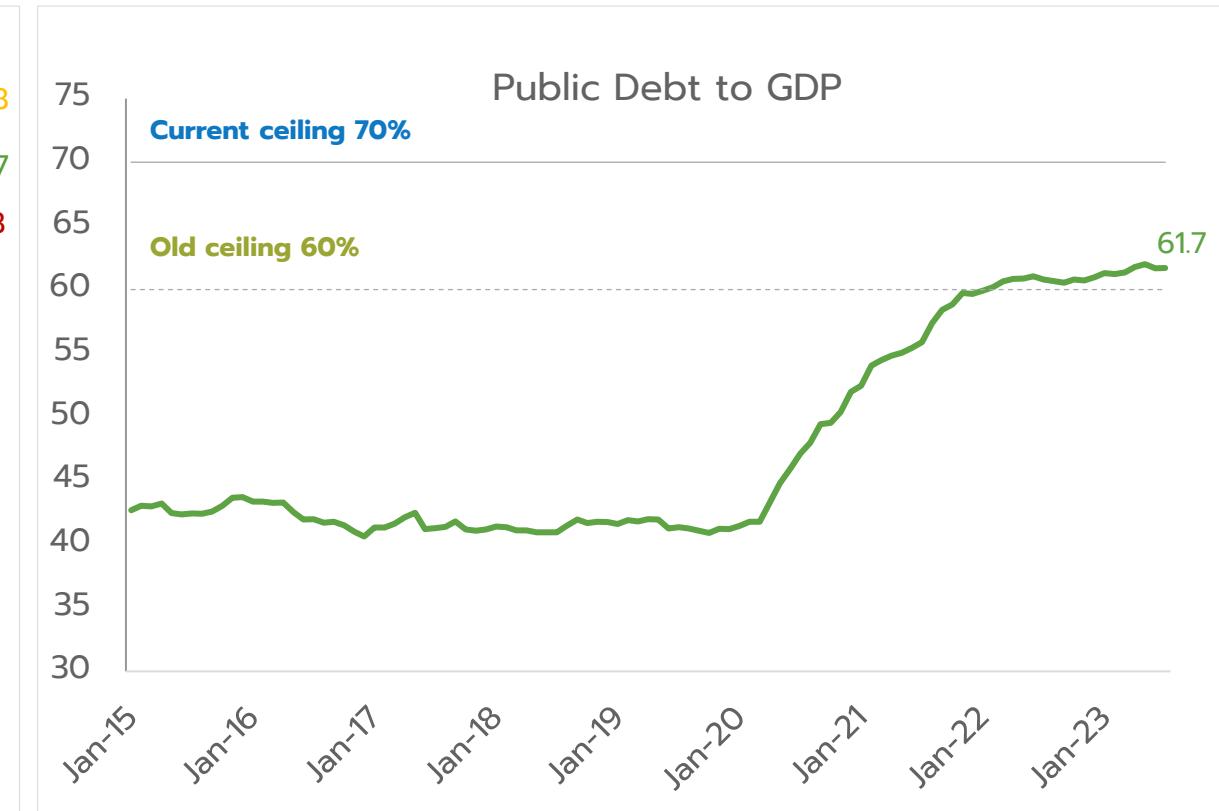


ในปัจจุบันไทยยังน่าจะรักษาอันดับความน่าเชื่อถือไว้ได้ แต่รัฐบาลต้อง deliver growth กับรักษาวินัยทางการคลังอย่างต่อเนื่อง

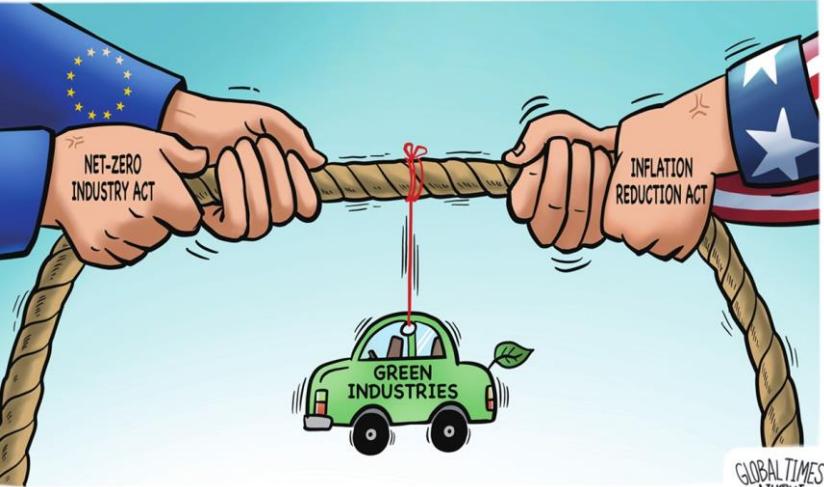
หนี้ของรัฐบาลเร่งตัวขึ้นมาเข้าใกล้กับ EM ASIA



ระดับหนี้ในปัจจุบันยังต่ำกว่าเพดานหนี้สาธารณะพอสมควร



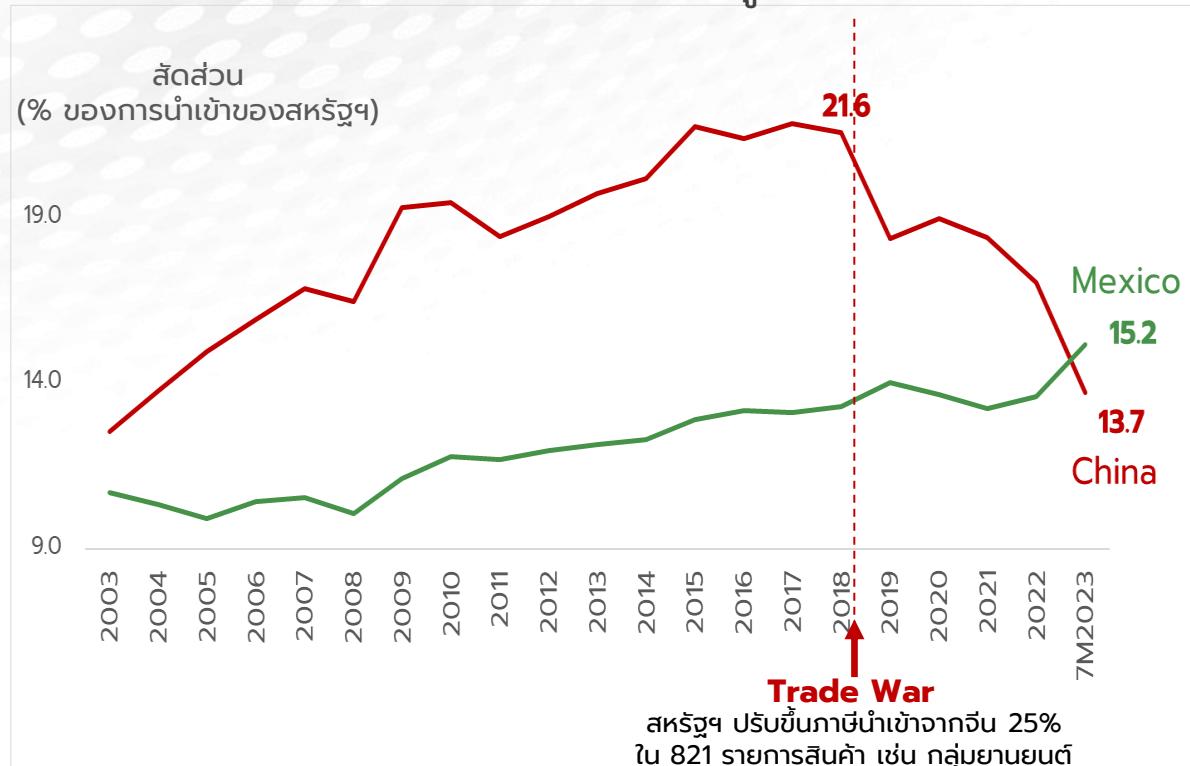
มาตรการการกีดกันทางการค้าจะเข้มข้นขึ้นเรื่อยๆ ในเวทีโลก



Source: Economist, Global Times, Prachachart, Nikkei Asian Review

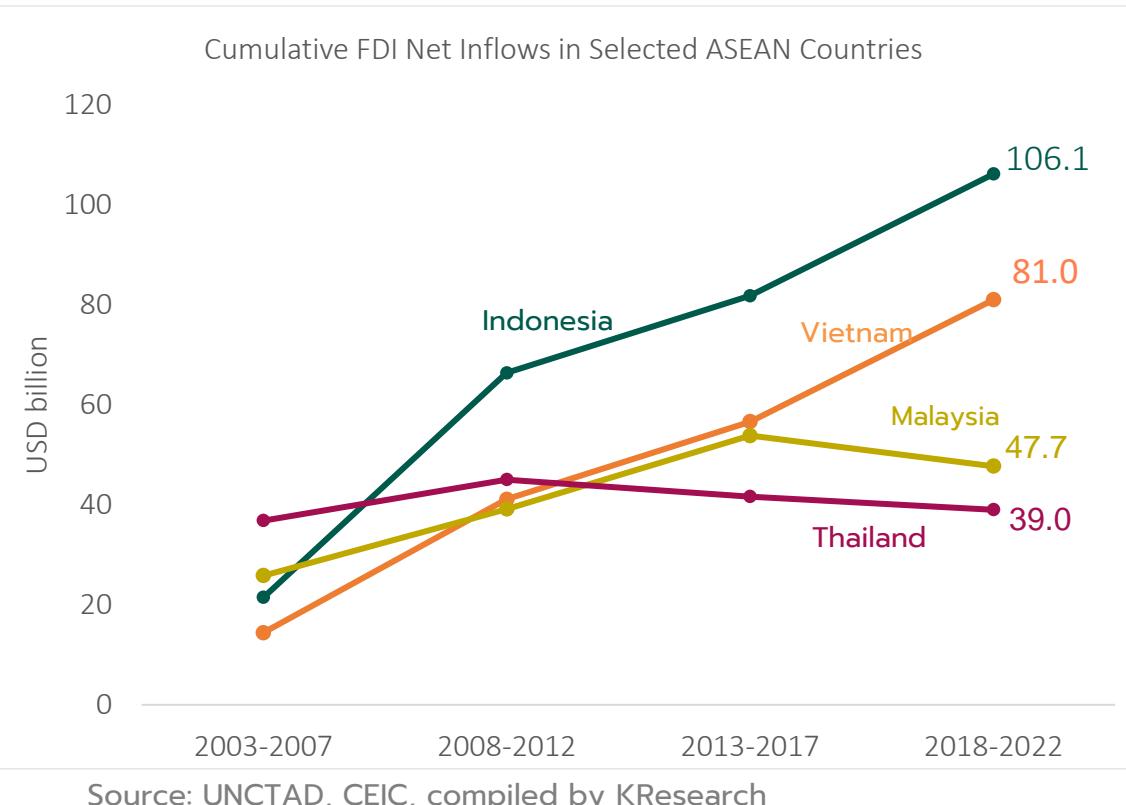
แนวโน้มการย้ายฐานการผลิตเข้ามาใน ASEAN จะเร่งตัวขึ้น Is Thailand Open for Business?

สหราชอาณาจักร ลดการนำเข้าสินค้าจากจีนลงต่อเนื่อง
ซึ่งการนำเข้าสินค้าจากผู้ผลิตเม็กซิโกสูงกว่าจากจีนแล้ว



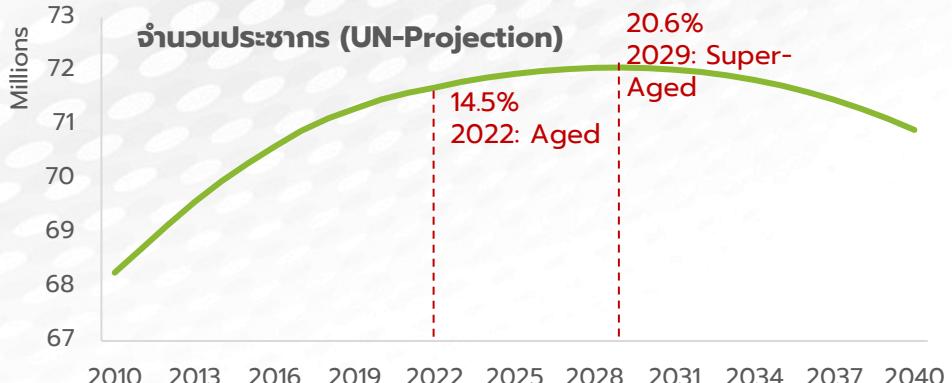
Source: trademap.org, KResearch

อย่างไรก็ได้ การลงทุนจากต่างประเทศในไทยยังได้รับน้อยกว่าประเทศอาเซียนอีก



ความก้าวไถ่เศรษฐกิจไทยในเชิงโครงสร้าง

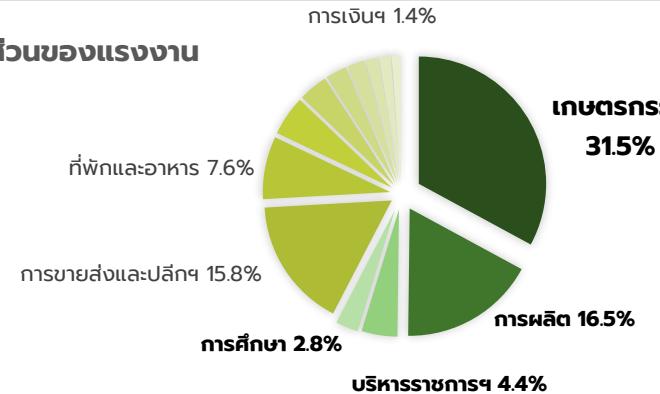
การเข้าสู่สังคมสูงวัยอย่างสมบูรณ์



Source: กระทรวงมหาดไทย, UN, KResearch

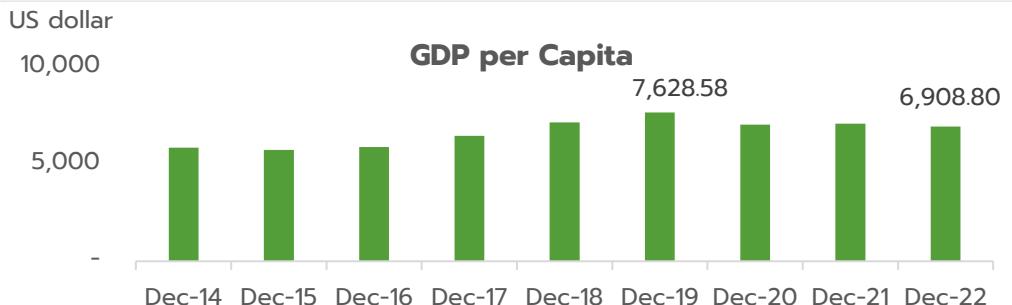
แรงงานในภาคเกษตรสร้างรายได้เพียง 8.9% of GDP

สัดส่วนของแรงงาน



Source: สำนักงานสติ๊กติแห่งชาติ

ไทยยังคงติดกับดักรายได้ปานกลาง



Source: Bloomberg

Ease of Doing Business เรากำลัง SG และ MY

Global Ranking:

	Singapore	2
	Malaysia	12
	Thailand	21
	Vietnam	70
	Indonesia	73

Source: World bank Doing Business (2020)



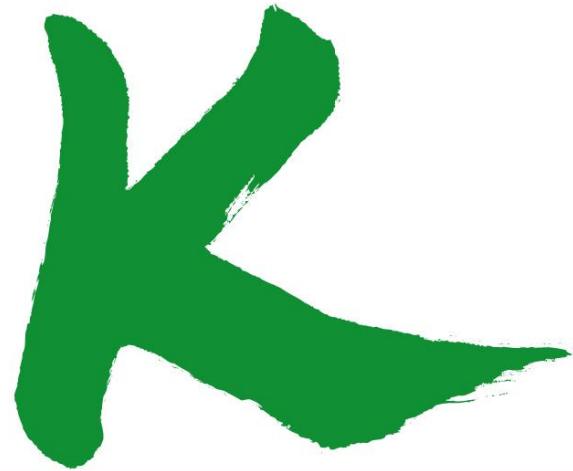
ศูนย์วิจัยกสิกรไทย
开泰研究中心 KASIKORN RESEARCH CENTER



Customer Satisfaction Survey Kasikorn Research Center



บริการทุกระดับประทับใจ



KASIKORNTHAI

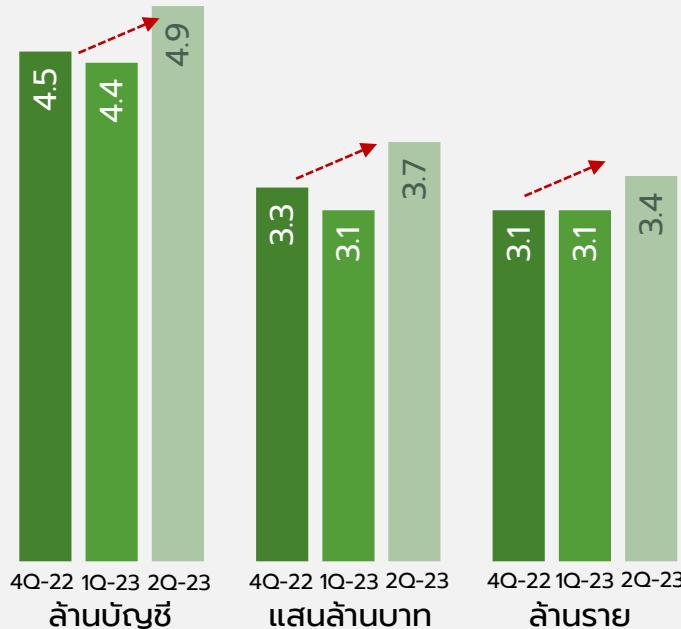
บริการทุกระดับประทับใจ

Appendix

บริการทุกระดับประทับใจ

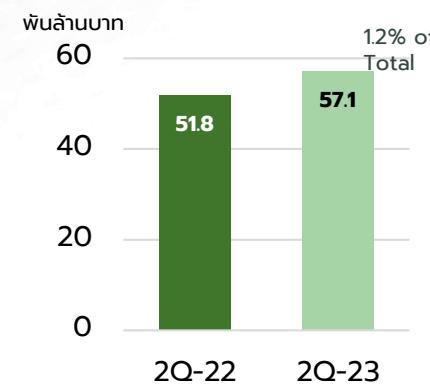
ผลกระทบจากเศรษฐกิจทำให้หนี้เสียรั้ง 21 เพิ่มขึ้นมากจากปี 2022 โดยเฉพาะกลุ่มสินเชื่อรถยนต์

หนี้ NPL บุคคลธรรมด้า (รั้ง 21 ของ NCB)

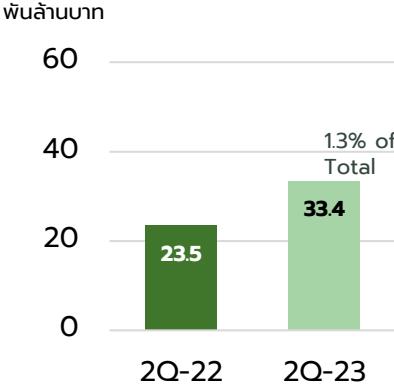


Source: National Credit Bureau

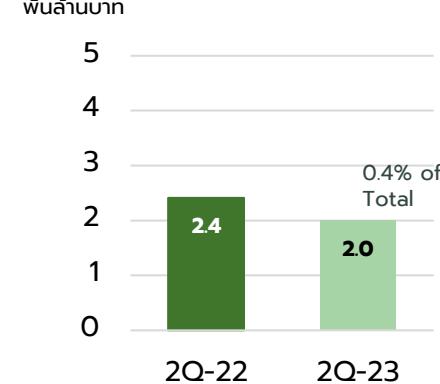
Housing Loan



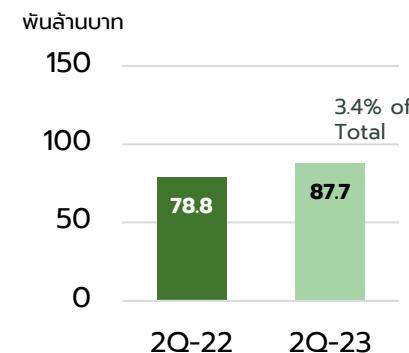
Auto Loan



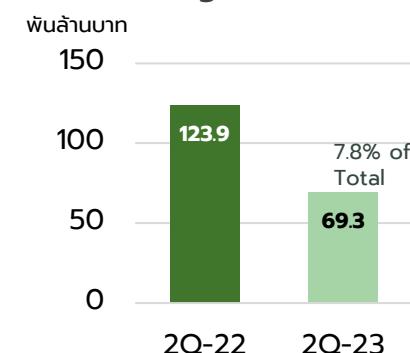
Credit Card Loan



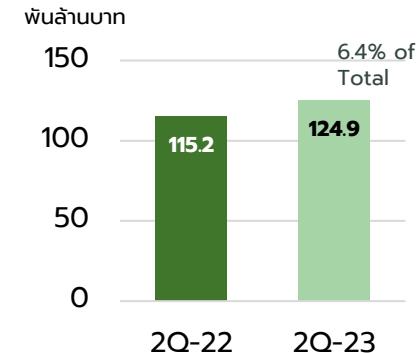
Personal Loan



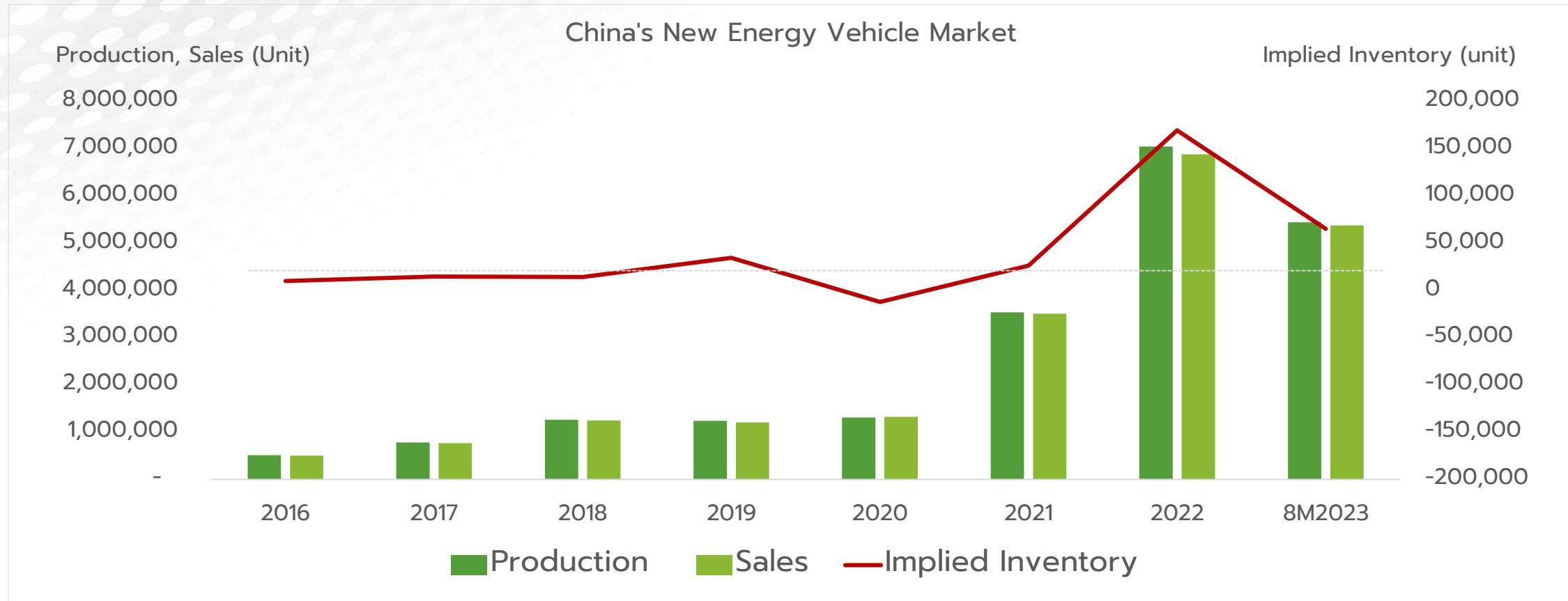
Loan for Agriculture



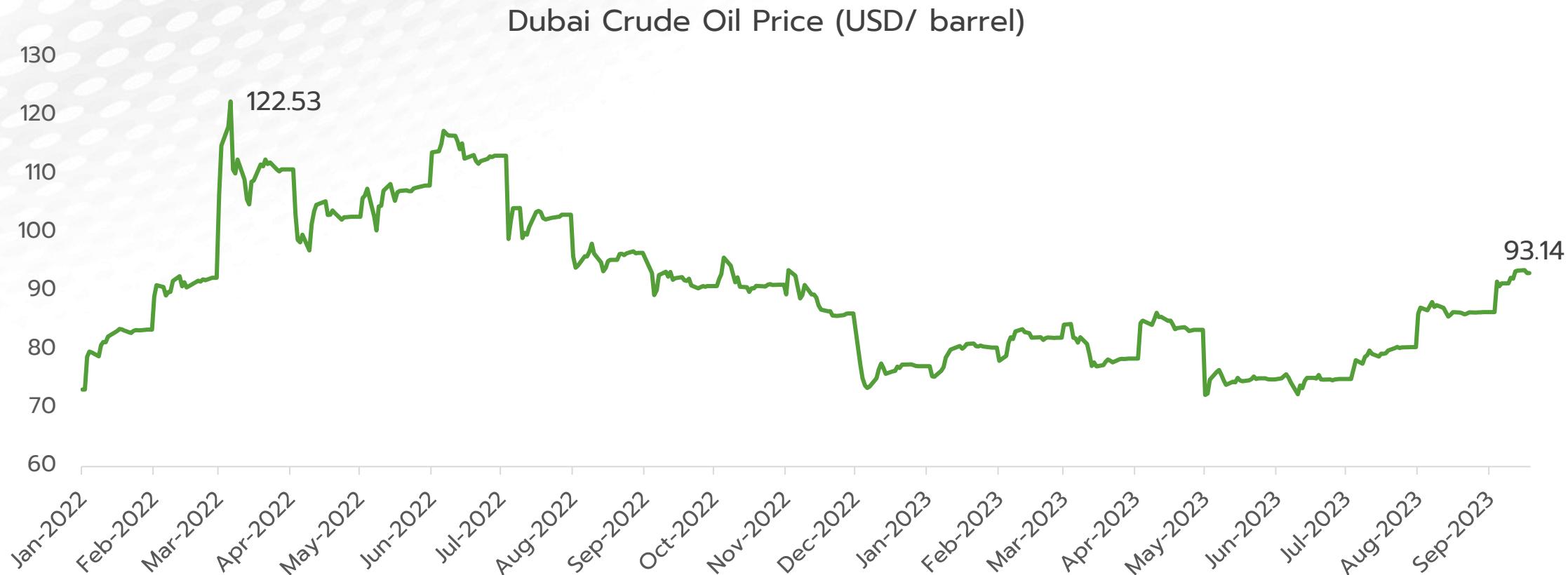
Commercial, OD and Other Loans



ตลาดรถยนต์ EV ของจีนเผชิญปัญหา oversupply ส่งผลให้อาจเกิดปัญหา dumping ในตลาด EV ก່ຽວໂລກ



อย่างไรก็ดี เศรษฐกิจไทยยังคงเผชิญแรงกดดันด้านเงินเฟ้อที่เพิ่มขึ้น
จากราคาน้ำมันดิบในตลาดโลก... ศูนย์วิจัยฯ มองเงินเฟ้อไทยอยู่ที่ 1.4% ในปีนี้





INNOVATION TECHNOLOGY SUSTAINABILITY

Kessaraporn Trongtorsak
Vice President
Sales, Marketing and Innovation

HMC Polymers Journey to Sustainability

1980s

Technology push to serve domestic demand



1983

Founded on Dec, 8th by Himont, Metro (SRIKRUNG WATTANA) and Bangkok Bank

1989

1st PP plant

start-up in Thailand

1990s

Enhancing the core



1997

PP Line 2

2000s

Securing business sustainability



2006



became shareholder

Feedstock security for the sustainability of business

2010s

Advanced technology for sustainable solutions



2010

PP Line 3 completed

Step into **sustainable solutions**

2017

Transfer of PTT JV ownership to



Feedstock security for the sustainability of business

2020s

Market driven innovation for sustainability



2022

PP Line 4 completed

Initiate and expand more collaborations for **Sustainability**

2023



The highest capacity of PP in Thailand with capacity of **1.06 mill tons**

New sustainable products

in pipeline including bio-based and recycled PP

Achieve certifications for sustainable product business

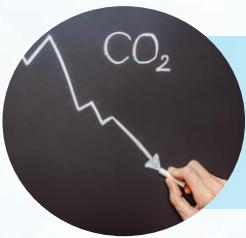


HMC Polymers' opportunity & challenges on Sustainability trends

What we've found



Single-use plastic is banned



Everyone goes "Net Zero"



Sustainability accounts on everything

image: Flaticon.com, IPFM, Contagious

What we've faced



Increasing of Intermaterial replaced products

e.g. fiber-based, bio-based with fast development to improve performance



Enforcement of low carbon emission

Brandowners/customers seek for low carbon emission solutions



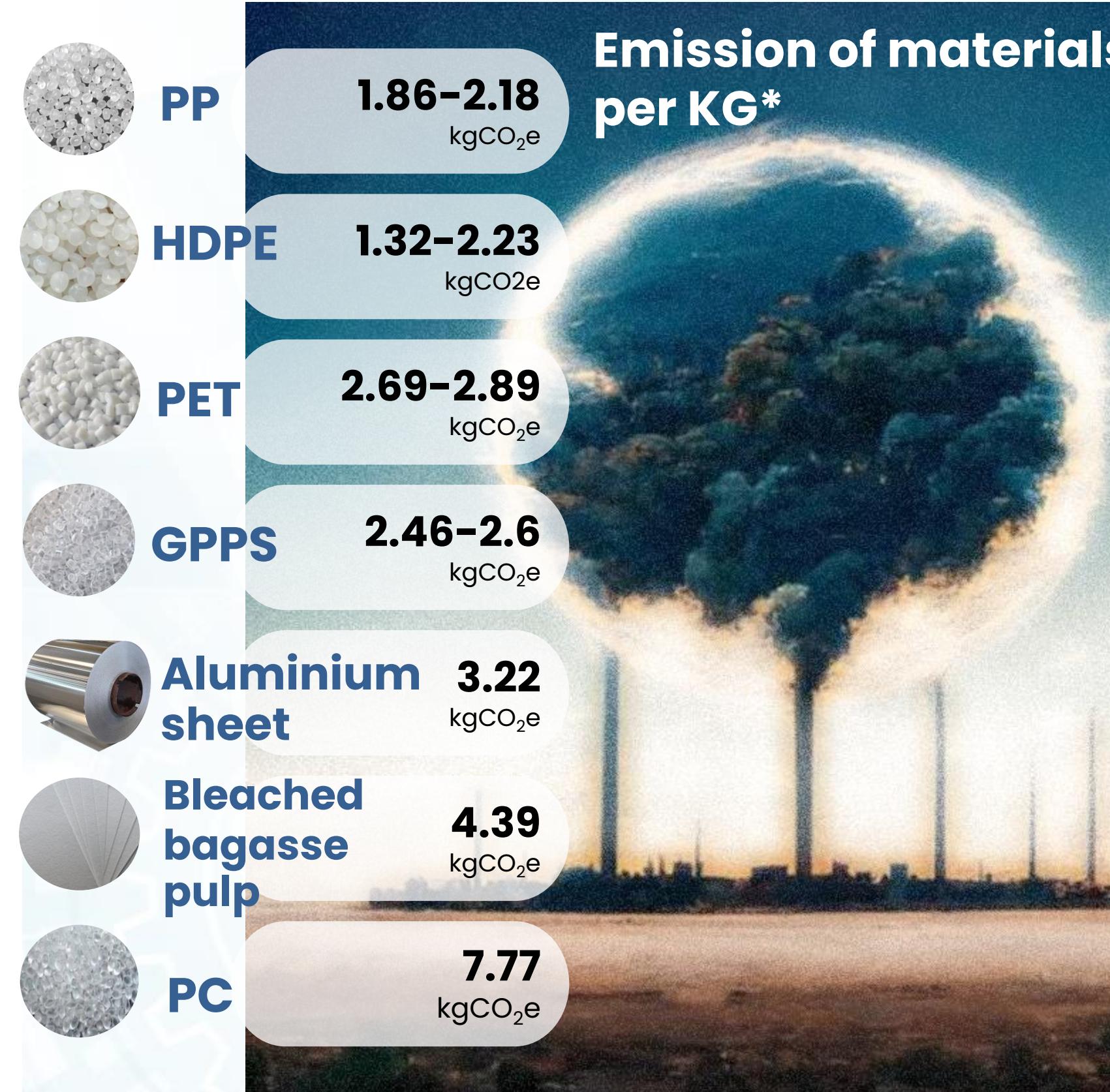
Environment aspect is just a part of sustainability

Implementation of international requirements forces the engagement along the value chain

**HMC
POLYMERS
CONFERENCE 2023**



40 YEARS OF INNOVATION AND TECHNOLOGY
FOR PEOPLE AND SUSTAINABILITY



*Source Emission factor & CFP of material, not the products from TGO

image: Flaticon.com, IPFM, Contagious

How we've **fought**

PP is **Sustainable**

recyclable, less CO₂ emission comparing to other materials e.g. paper, metal, aluminum, other plastics

and we make it **more sustainable**

through innovation and partnership
Make it not only the products but also the process

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40 YEARS OF INNOVATION AND TECHNOLOGY
FOR PEOPLE AND SUSTAINABILITY



INNOVATION TECHNOLOGY SUSTAINABILITY

Deepali Kelekar
Department Manager
Innovation and Technical Support

The 2030 Agenda for Sustainability



In 1987, the **United Nations Brundtland Commission** defined sustainability as
**“meeting the needs of the present without compromising the ability of future
generations to meet their own needs.”**



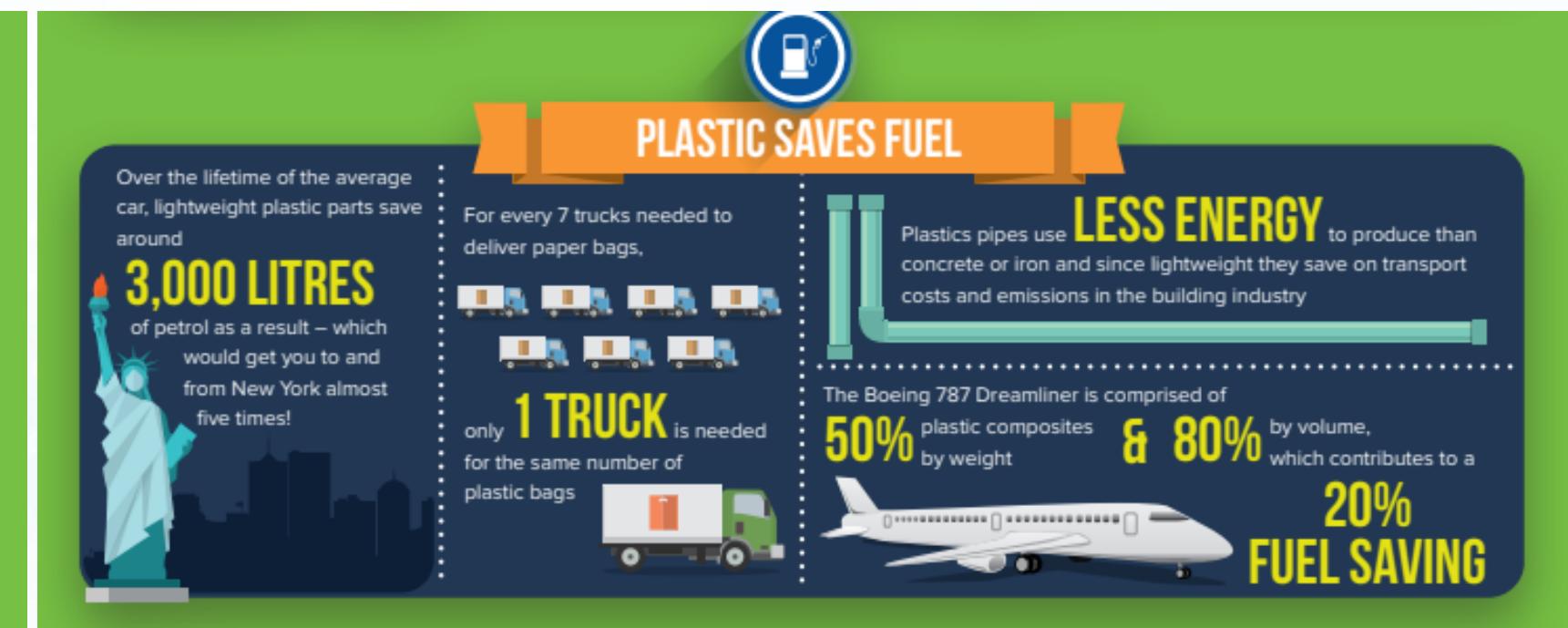
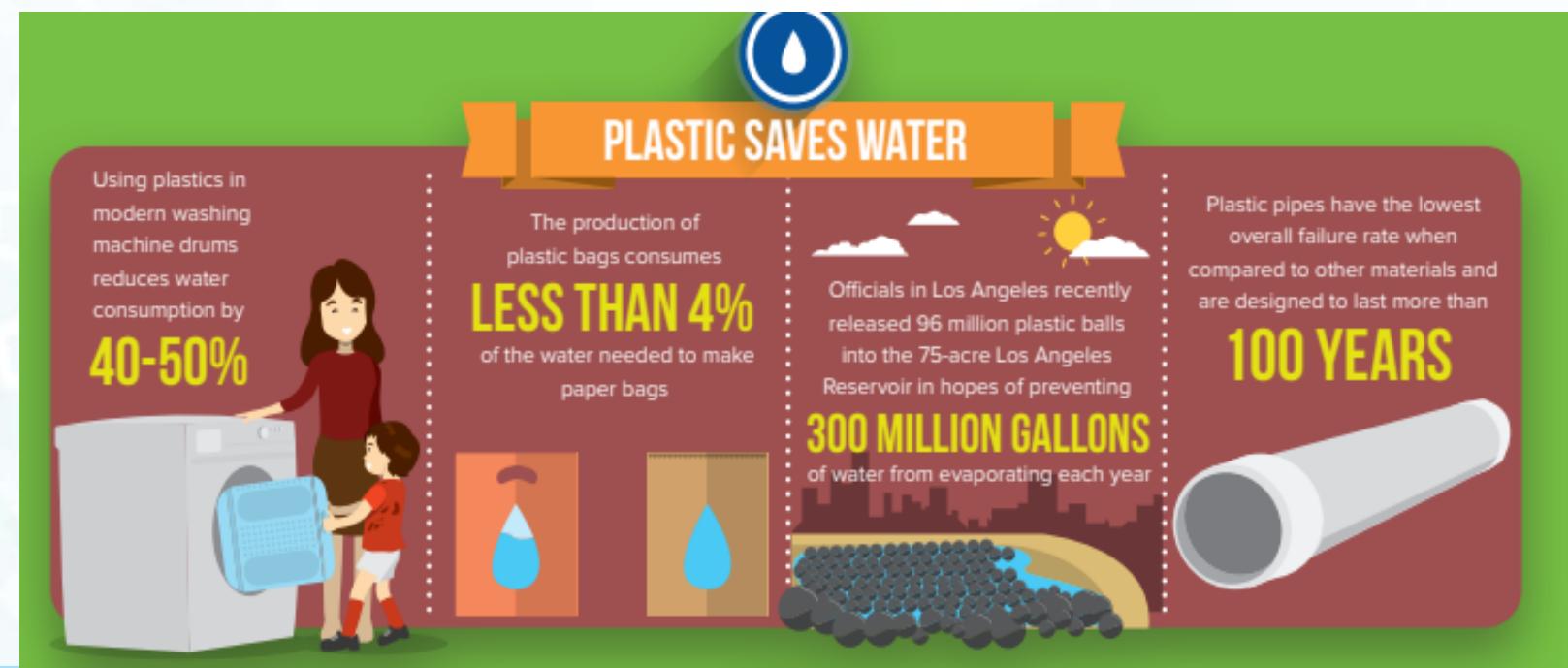
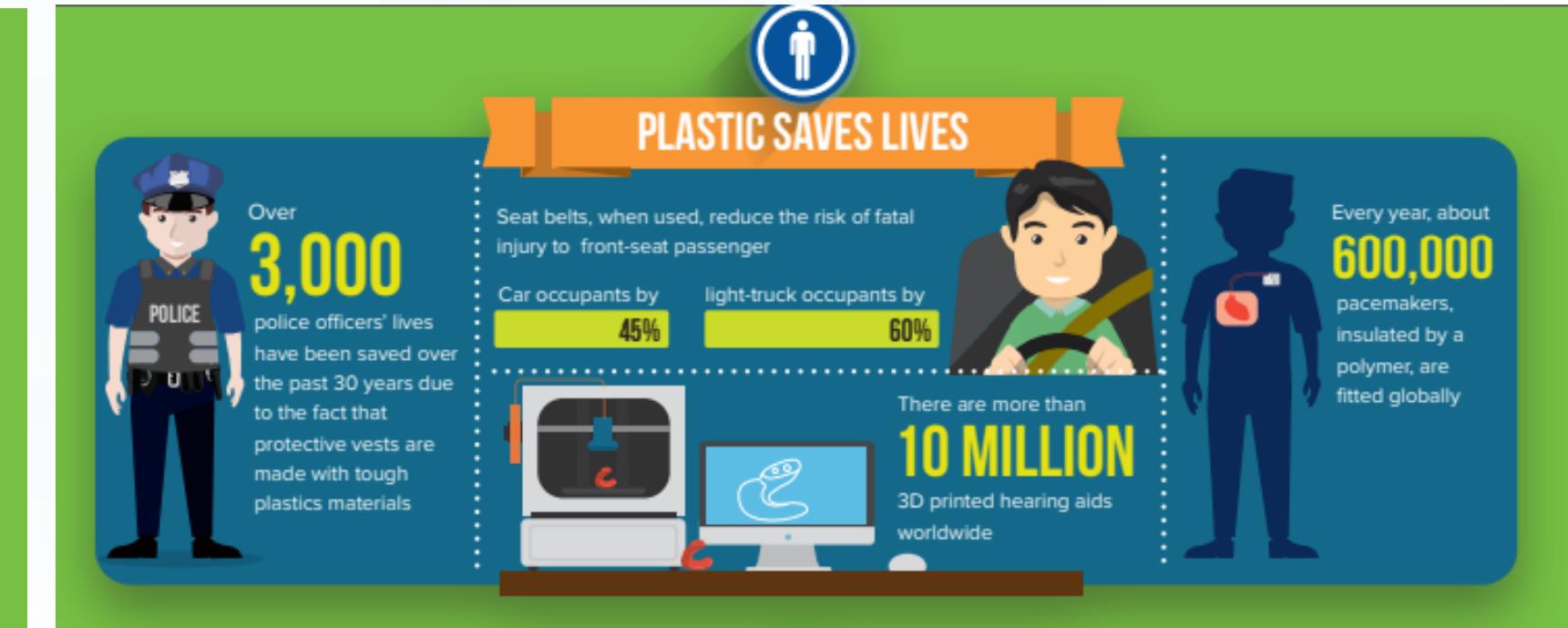
Source: United Nations

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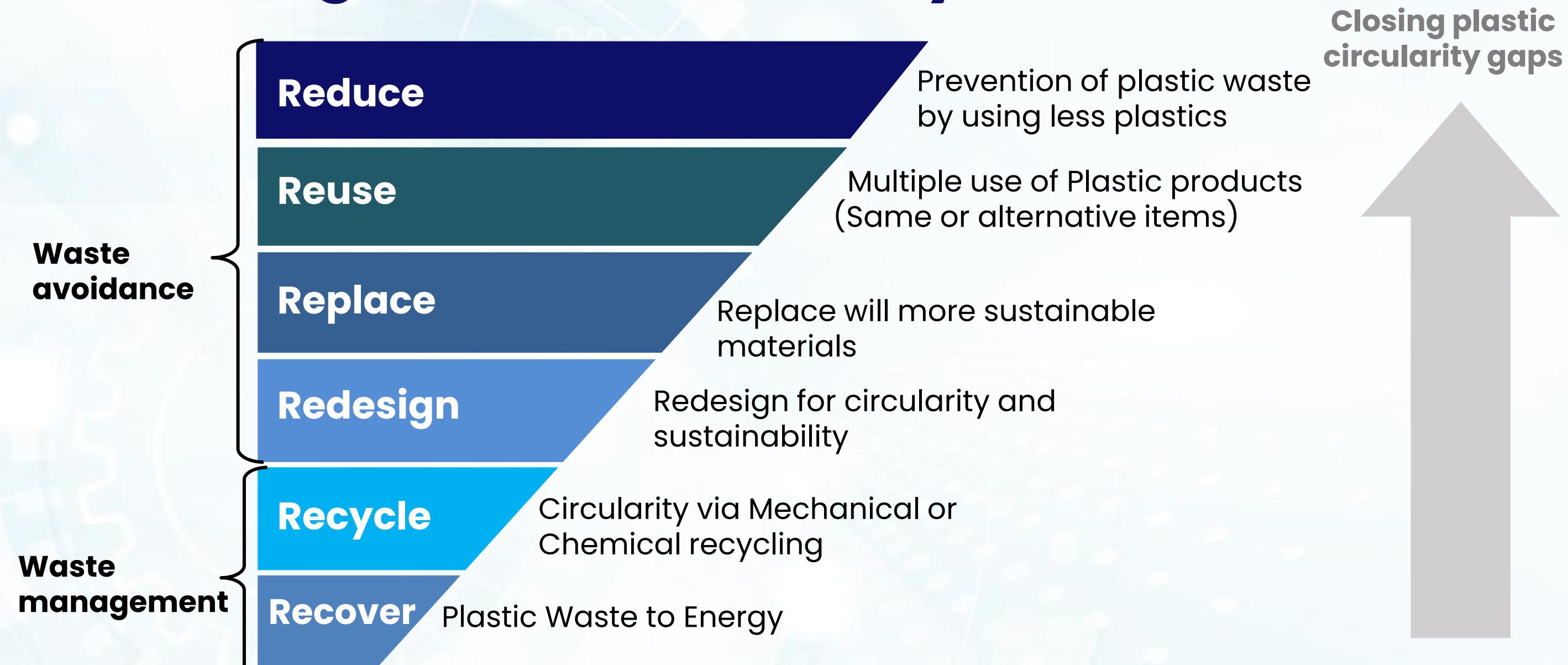
Plastics provide sustainable solutions



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Several solutions to overcome the plastic waste issues throughout its life cycle—Driving Circular Economy



- Plastic waste is a resource and its inherent value can be realized by developing circular Economy
- Collection of plastic waste at Household level before entering the municipal waste stream is critical for building circularity for plastics.
- Consolidated Industry-Government efforts to develop larger scale collection and segregation facilities are vital for driving efficiency of recycling





A.J. PLAST

A.J. PLAST'S Sustainability Direction

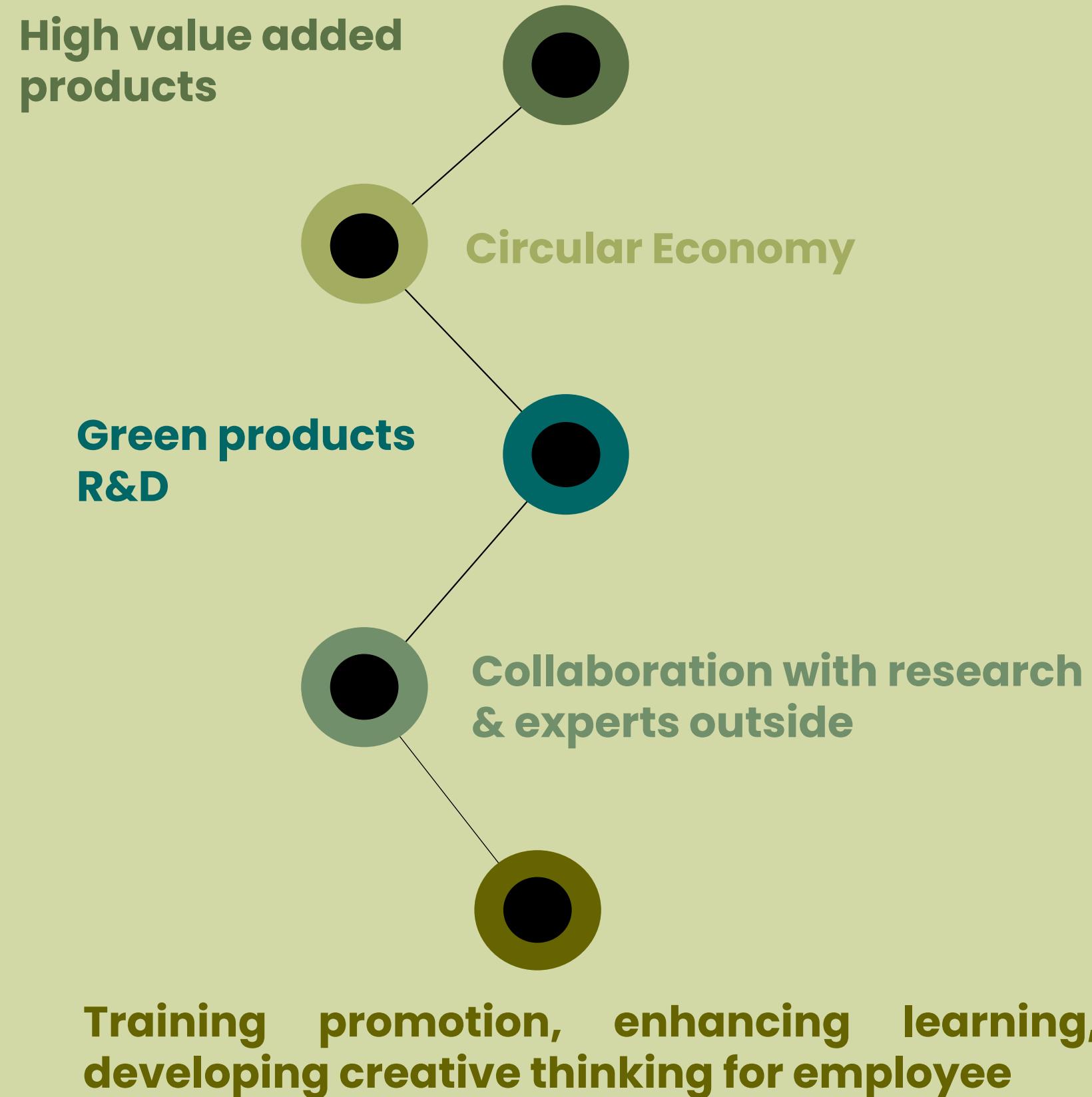


Sustainability Strategy

Continuous and Sustainable Growth	Business Operation with Environmental Responsibility	Potential People and Society Development
<p><u>High-quality raw material sourcing</u></p> <p>Responsible Business Operation</p> <p>Risk Management</p> <p><u>Innovation Management</u></p>	<p>Energy Management</p> <p>Water Management</p> <p>Waste Management</p> <p><u>Greenhouse Gas Management</u></p>	<p><u>Employee Well-Being</u></p> <p>Human Capital Development</p> <p>Human Rights Respect</p> <p>Corporate Citizenship and Philanthropy</p>



Innovation Management

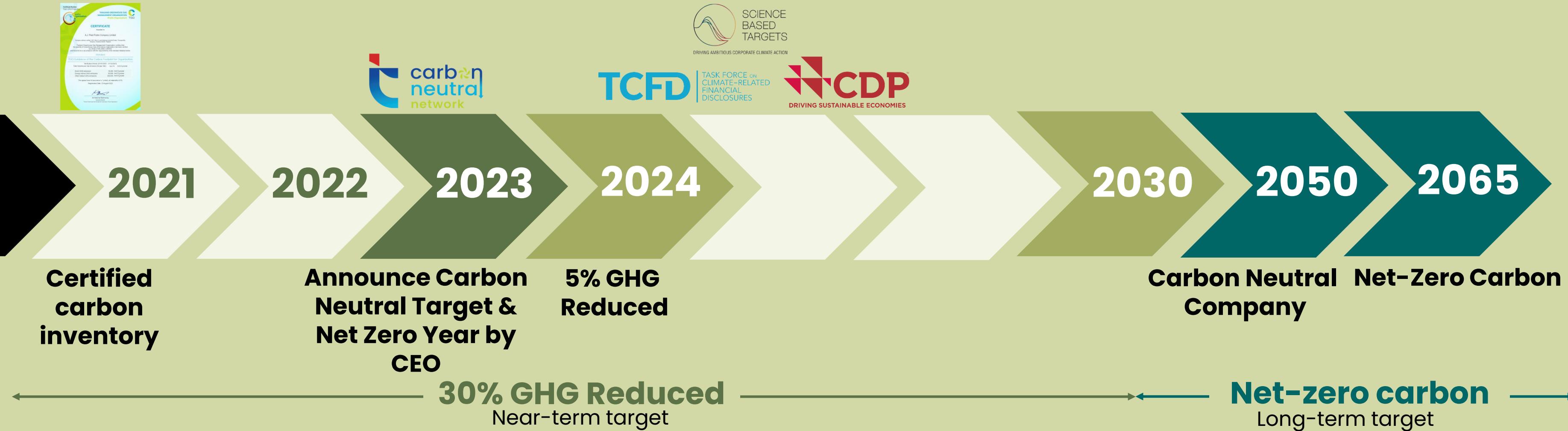


Target

Y2023

-  1 new green product
-  4.5% increase in R&D investment
-  20% reduction in fossil-based raw material consumption
-  5% reduction in GHG emission

Roadmap to Zero Carbon Company



Potential GHG Reduction Measurement in near future

- Solar P.V. project, cap 1 MWh and 4 MWh (in process)
- Floating Solar P.V. project, cap 1 MWh
- Direct flake dosing project
- Water reuse



INNOVATION TECHNOLOGY SUSTAINABILITY

Kessaraporn Trongtorsak
Vice President
Sales, Marketing and Innovation

How we act

Then Initiated

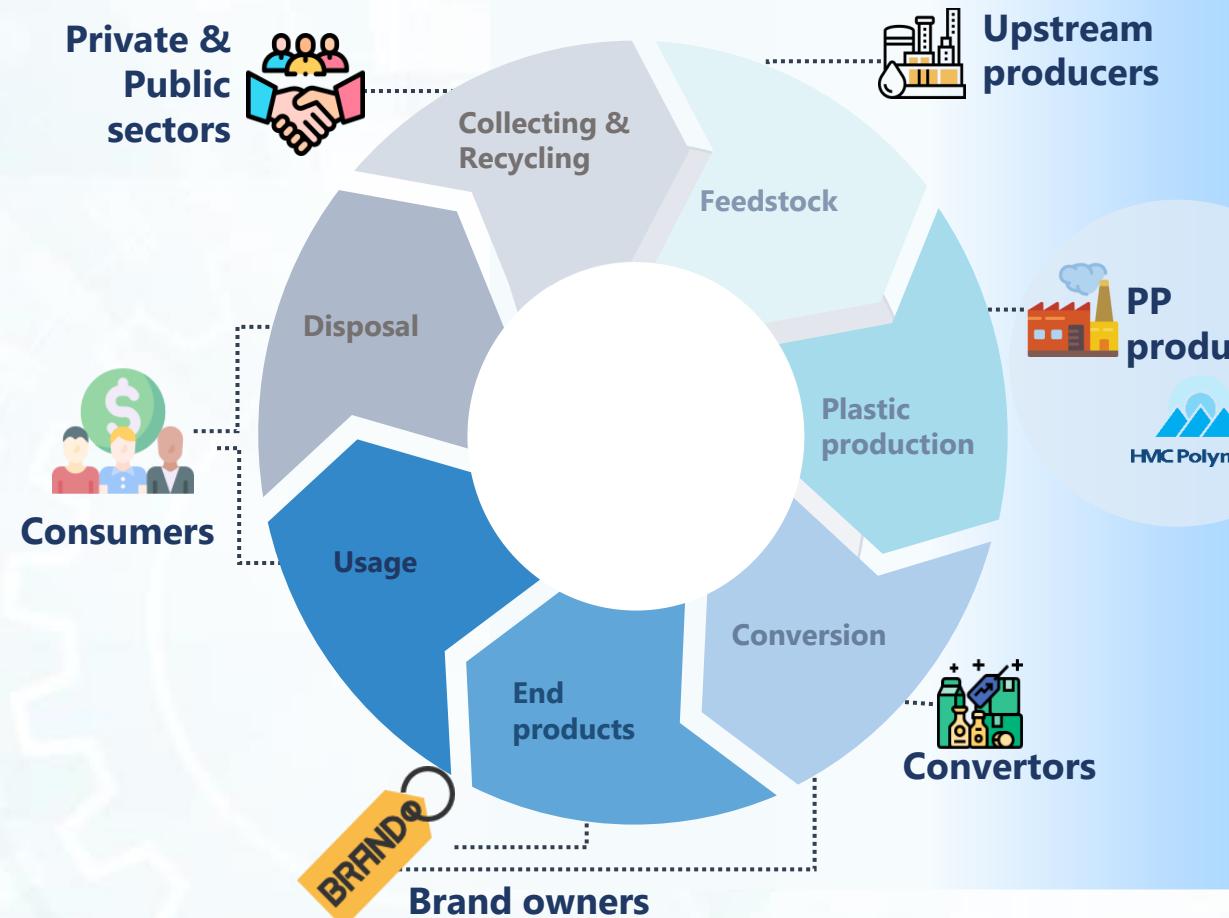


image: Flaticon.com

& Now Act with goals

Renewable feedstock: bio-circular

Carbon footprint reduction of product

Verify CFO & CFP (carbon footprint of organization & product)

Understand baseline to establish action plan to reduce carbon emission
Energy efficiency program

New PP products enhancing sustainability

Mono-material, better performance for durability, lighter weight, less energy
of conversion at customers

Post consumed PP collection platform

Community & Internal program to collect used PP materials



Post-consumer recycled PP products: PCR PP

Step-in circularity with certified PCR PP

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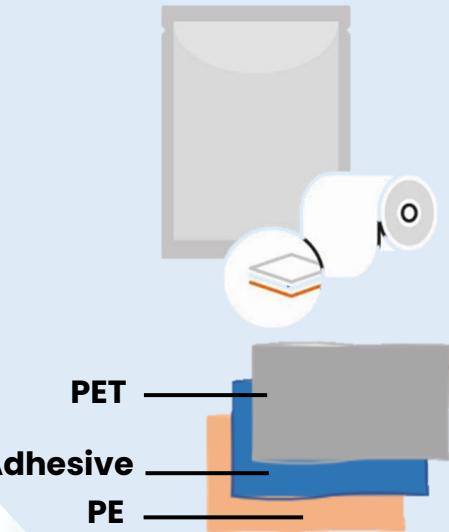
Sustainable with HMC Polymers

More Solutions

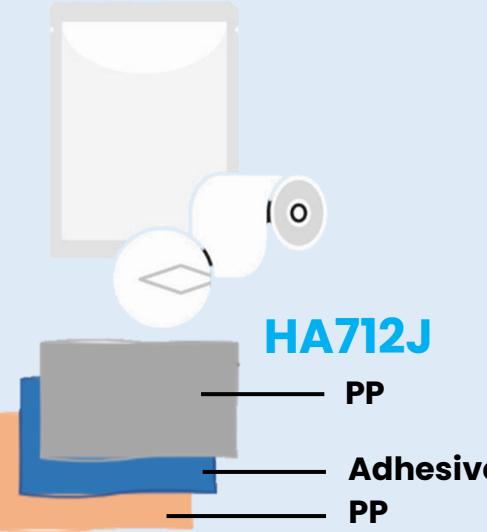
with Fossil-based PP

Mono-material

Multi-material laminate



Mono-material PP



Intermaterial substitution



Durable application
that is easily recycled.

H2483

H5416T

Light weight material

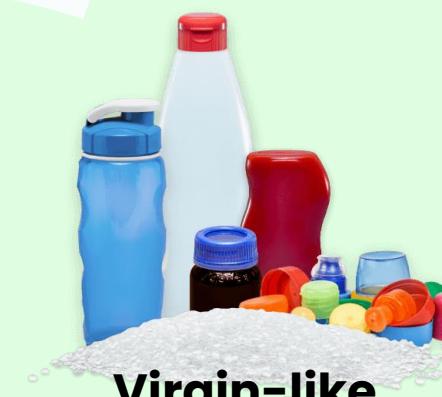


EA648G

Maintaining the dimensional
stability and performance

Go Greener

with Bio-circular



Circular

with Post-consumer recycled



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Our goal for Sustainability

**“Creating Endless Solutions
for everyday Sustainable Living”**



**Sustainable PP Solutions
contribute 5-10%
of total sale volume
by 2029**

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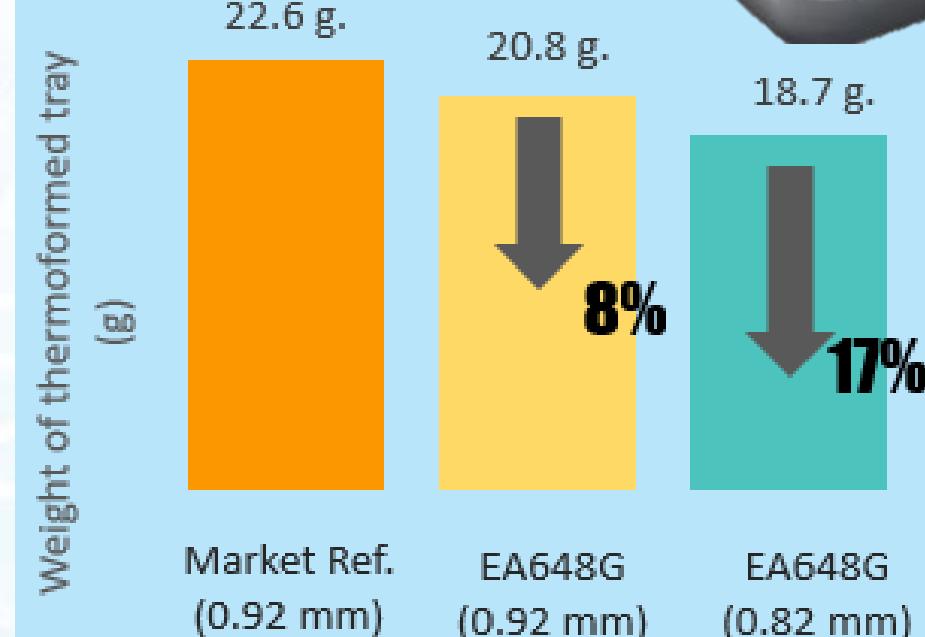
INNOVATION TECHNOLOGY SUSTAINABILITY

Deepali Kelekar
Department Manager
Innovation and Technical Support

Reduce the plastic usage by High Performance PP help to downgauge

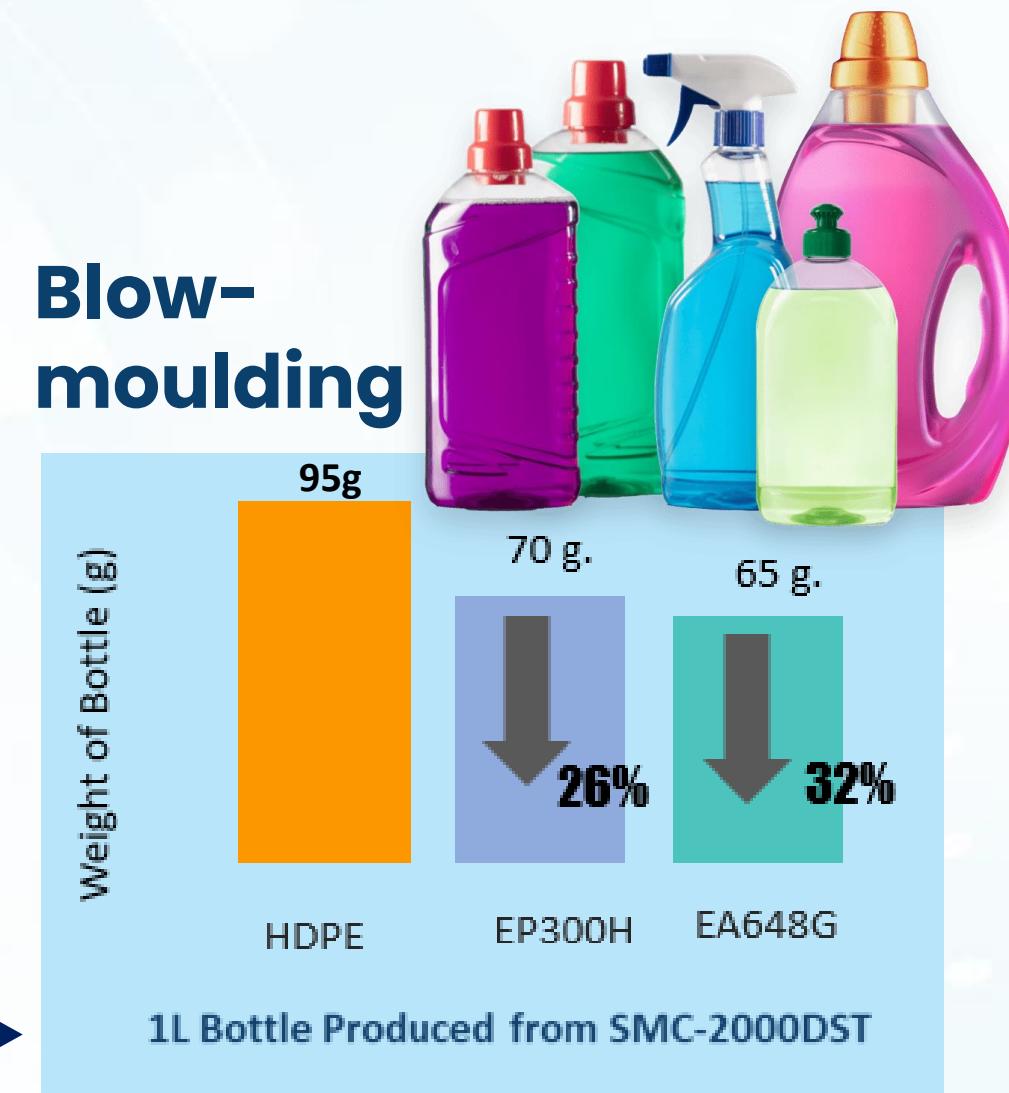
Adstif EA648G

Thermoforming



▲ Weight reduction using **Adstif EA648G**

Blow-moulding



- 5th Generation Non-Phthalate catalyst product
- Excellent stiffness
- High heat resistance
- Excellent room and low temperature impact strength
- High deformation and stain resistance vs reference grade
- Excellent chemical resistance and higher ESCR than HDPE
- Excellent processing by vacuum and pressure forming
- Good processing and thickness control in Blow moulding



Reduce Carbon Emission with Bio-based PP

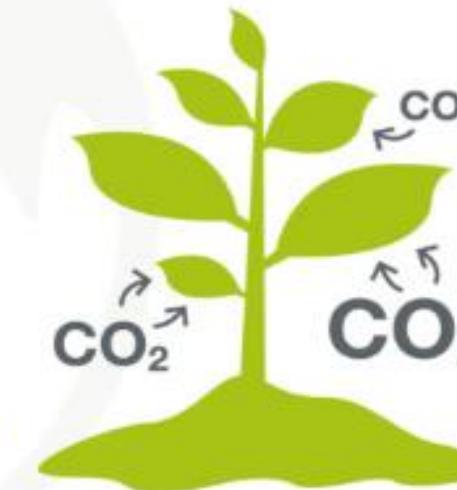
Unlike conventional plastics,

which are made from fossil oil ...



... biobased plastics

are derived from renewable resources.



© European Bioplastics

- Plants / Renewable Biomass absorb CO₂ from atmosphere and fixate it during their lifetime
- If we conduct Life Cycle Analysis (LCA), Biobased plastics (based on renewable Biomass) will help to reduce the CO₂ footprint compared to their Fossil counterparts.

CO₂ Emission reduction from the bio-based feedstock used for HMC Polymers PP production*

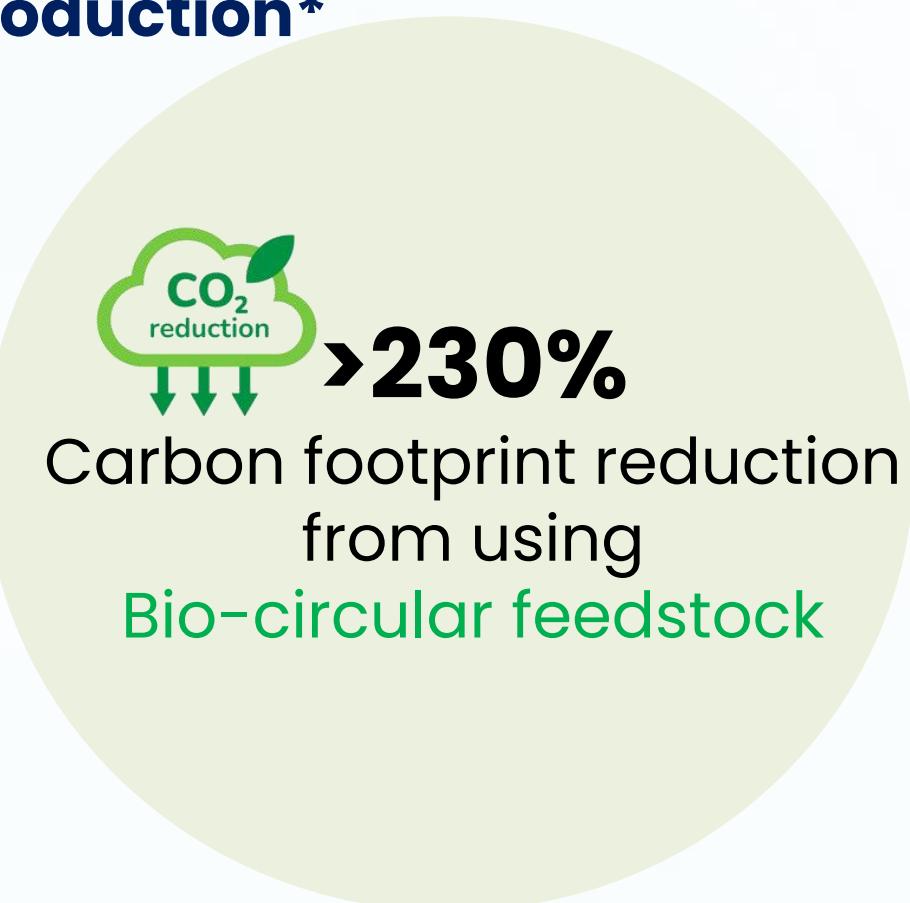
Fossil-based feedstock

1.54
kgCO₂ eq

Carbon reduction
3.57
to
3.88
kgCO₂ eq

-2.03
to
-2.34
kgCO₂ eq

*Bio-circular
feedstock*



* Source : Emission factor from feedstock supplier/HMC internal, excluding EF of conversion process to PP product

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Biobased Feedstocks help to reduce carbon emission

1st Generation Bio - Feedstock (Food Related sources)



Corn



Palm oil



Sugarcane



Cotton

2nd Generation Bio- Feedstock (Waste and Residue)



Tall oil



Used cooking oil



Forestry residues



Straw

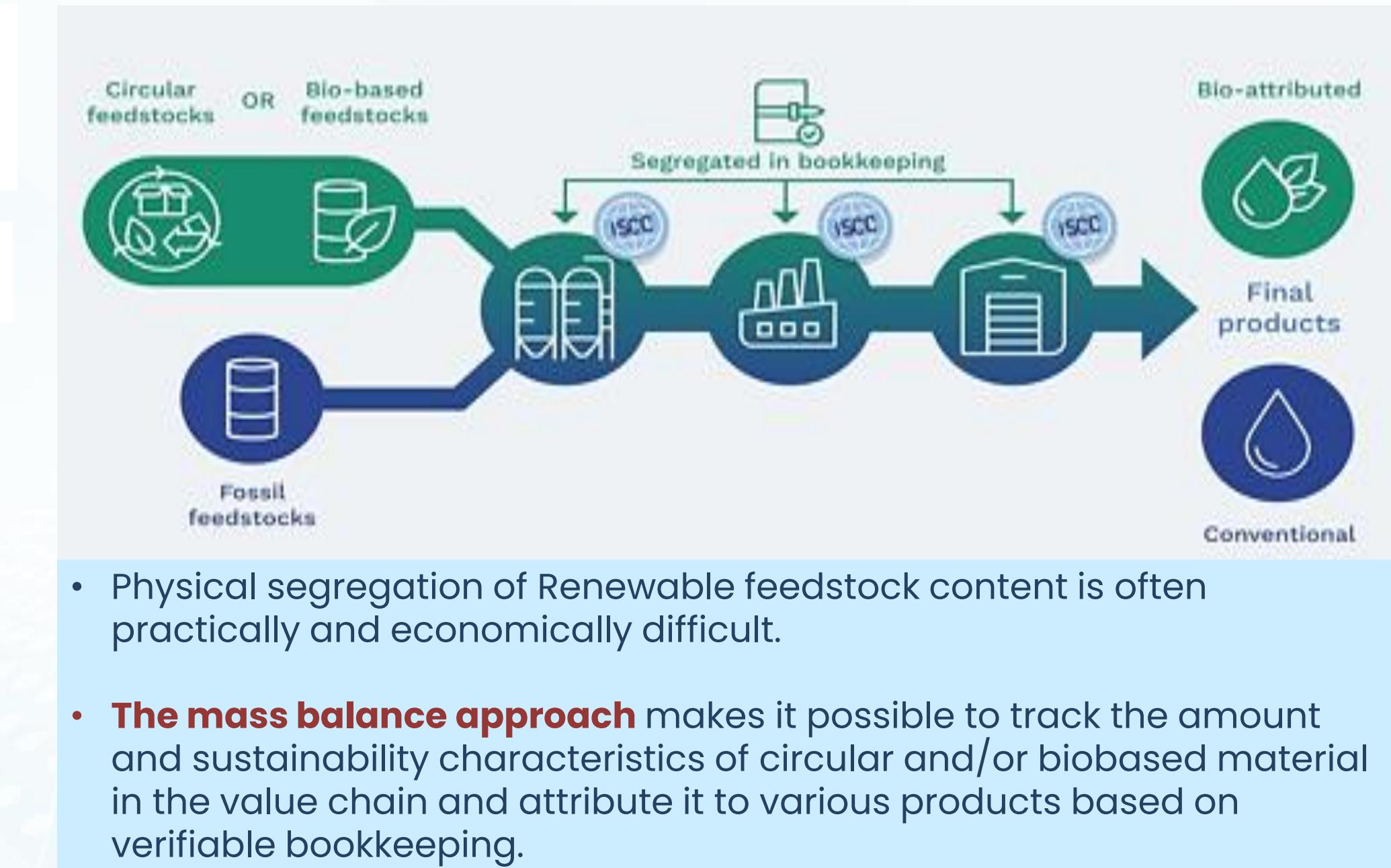
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HMC PP grades using Biobased feedstock

- HMC Polymers will blend Fossil and Biobased Feedstock to produce PP grade using same manufacturing process, Catalyst and additive product recipes
- Final PP product performance is expected to be the same for Fossil or Biobased PP grades
- No need to requalify grade performance
- Full FDA compliance** can be declared.
- Completely **recyclable**
- HMC Polymers is ISCC Plus certified** and will issue sustainability declaration by applying Mass balance principles



HMC Polymers : ISCC Plus Certification



- **The International Sustainability and Carbon Certification (ISCC)** is an independent third-party leading certification system supporting **sustainable, fully traceable, deforestation-free and climate-friendly supply chains**.
- Sustainable characteristics of products are well documented and forwarded by HMC Polymers through the supply chain by means of **Sustainability declarations for each transaction**.
- The combination of both **the traceability and chain of custody** ensure that the physical flow of materials can be traced back and forth throughout the supply chain, which **guarantees the integrity of sustainability statements**



Reuse – Multiple use and Upcycling

Reuse means to maximize plastics usage through reusing, repairing, refurbishing, redesigning or upcycling

Reuse



Upcycling



Multiple Use



Redesign—enhancing circularity with **Mono-material** packaging (example)

PP for bottle, cap and label



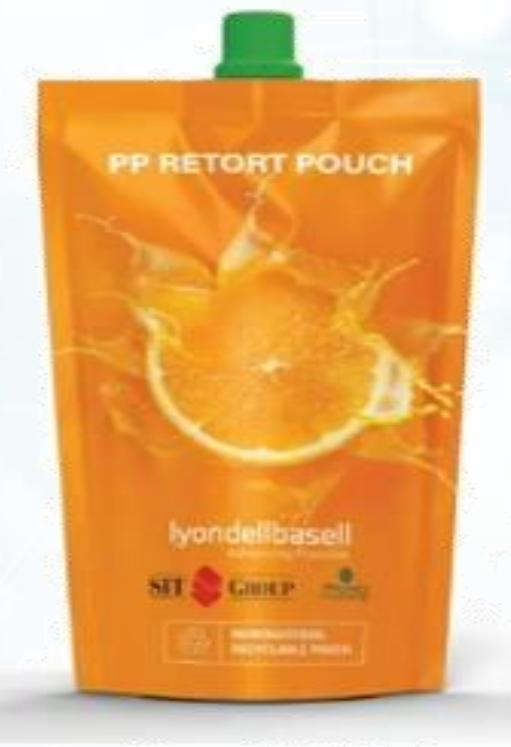
PP for tube, shoulder and cap



PP can offer the following to develop **mono-material** tubes and bottles

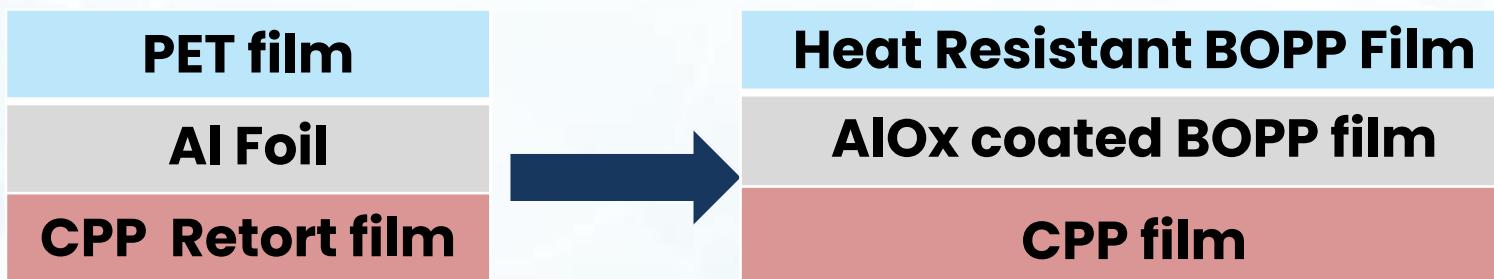
- Good stiffness and impact balance
- Good chemical resistance and ESCR
- Good barrier properties
- Good aesthetics
- Ease of processing
- Completely recyclable

Redesign—enhancing circularity with Mono-material packaging (example)



Main properties

- Sterilization for 1h @128°C
- High seal strength after retorting, $\geq 23.5\text{N}/15\text{mm}$
- O₂TR < 1c (m² x 24 hr)
- WVTR < 2 g/m² x 24 h

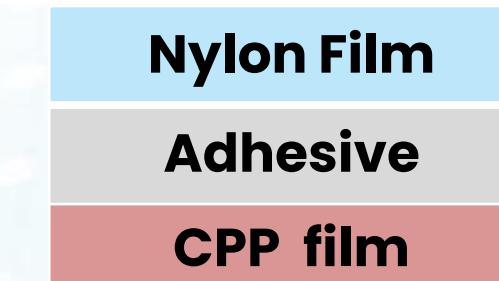


Frozen to Microwave food



Main properties

- Good Drop Impact resistance
- Good high temperature resistance during microwave applications



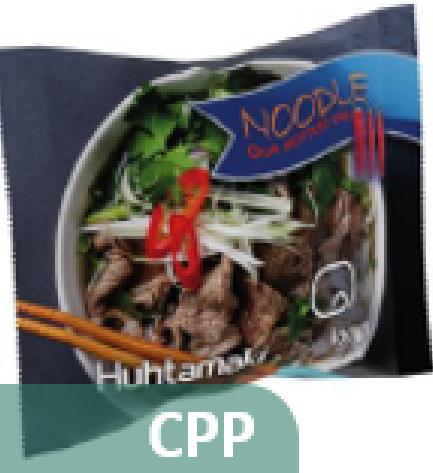
HMC Polymer solutions for Mono-material laminates

Applications



Existing

PET film
Adhesive
PE film



Mono-material

BOPP film
Adhesive
CPP film / BOPP Film

PET film
Adhesive
Metallized PET Film
Adhesive
PE film

New requirements

BOPP film with
- High Heat resistance
- High stiffness
- High Barrier

CPP film with
- Lower SIT
- Higher hot tack strength
- Broad processing window

HMC Solutions

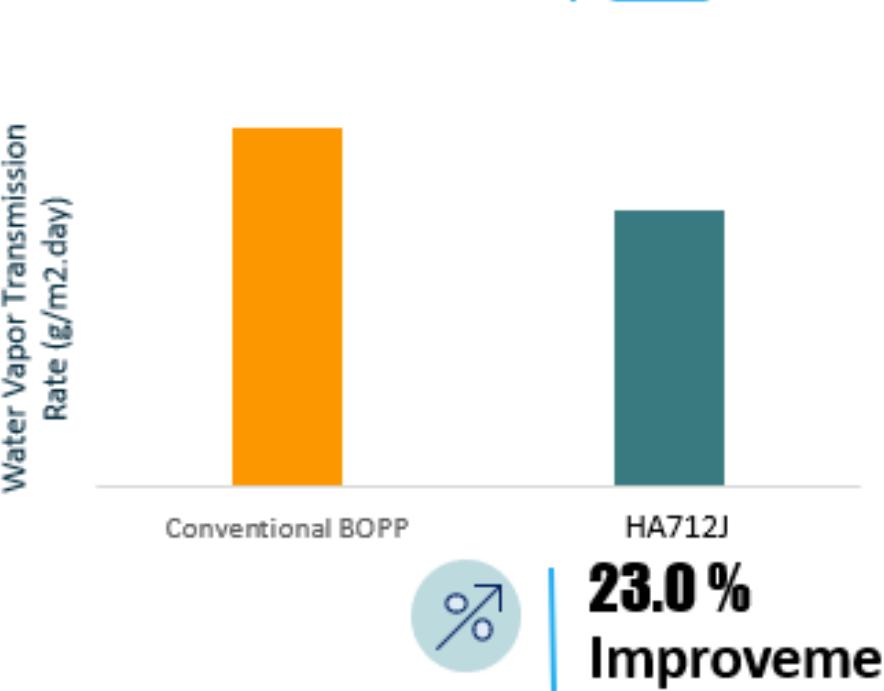
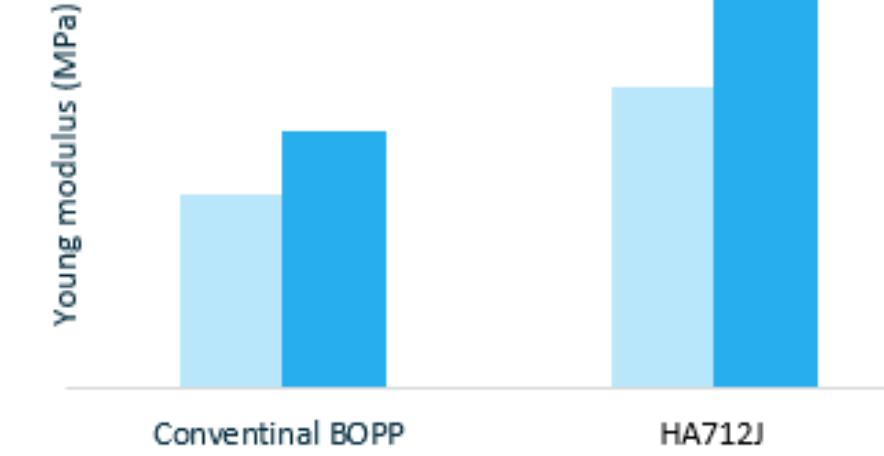
Adstif HA712J

Adsyl 6093
Adsyl 6064

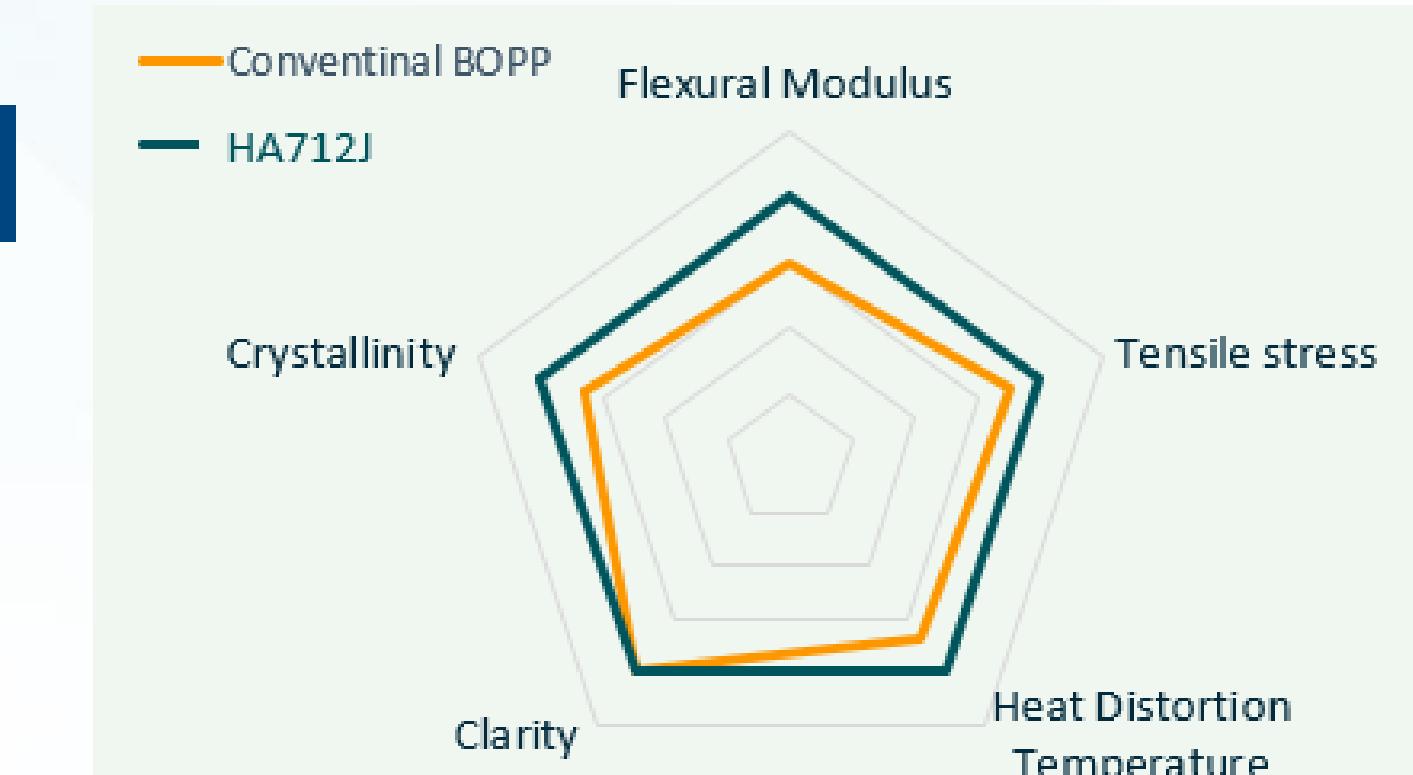
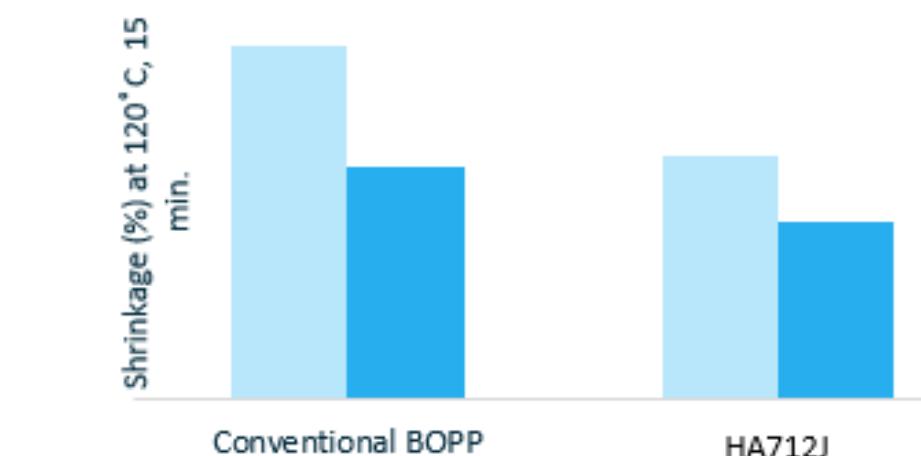


HMC Polymer solutions for Mono-material laminates

Adstif HA712J



Better dimensional stability



Key features of Adstif HA712J

- High stiffness
- High temperature resistance
- High barrier

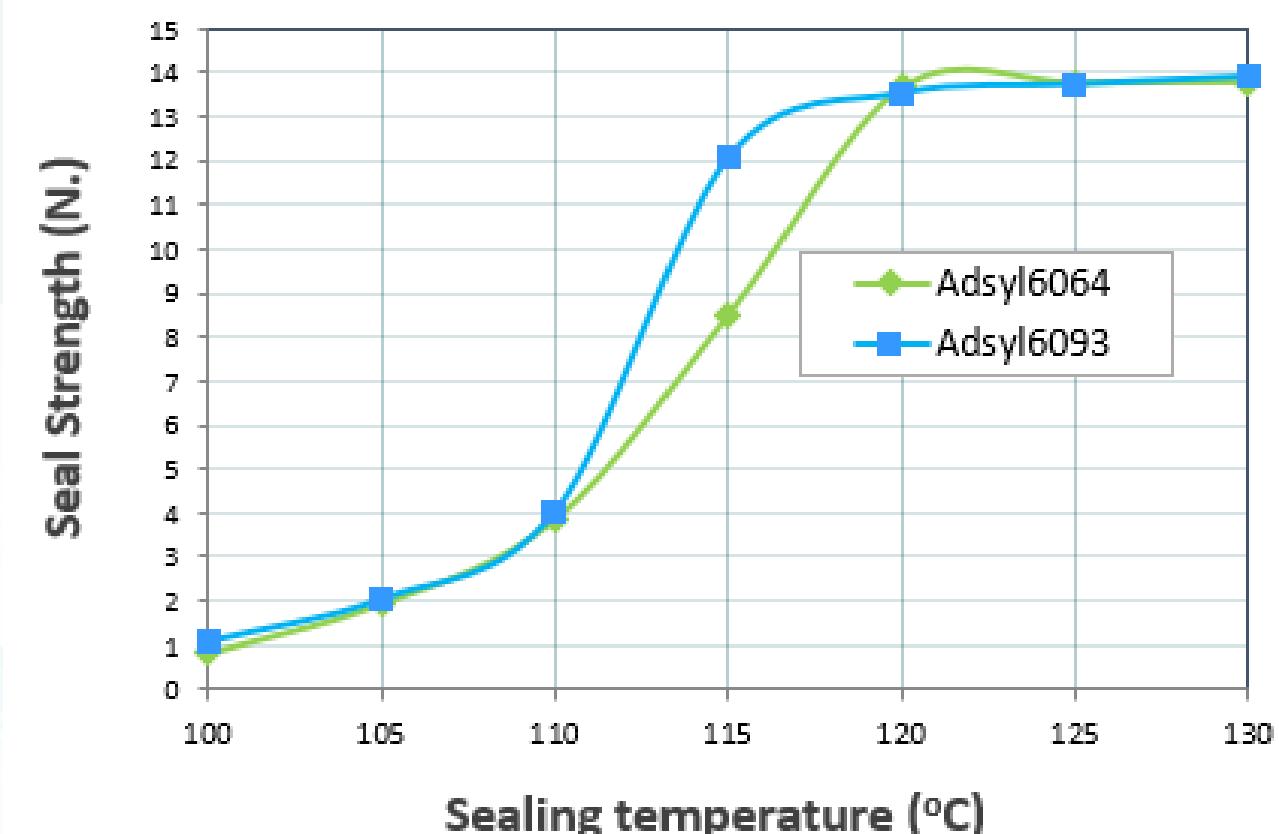
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HMC Polymer solutions for Mono-material laminates

Adsyl 6064, Adsyl 6093



Need low SIT CPP film for BOPP/CPP laminates

- Better dimensional stability of laminate on FFS machines
- Lower sticking of outer layer BOPP film to sealing jaws

Key features of Adsyl resin for CPP

- **Low SIT of 107–110°C on CPP film**
- **Good seal strength**
- **Good optical properties**
- **Suitable for metallizable films**
- **Broad processing window**

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Replace with More Sustainable Solutions

Tin can replacement



with Adstif HA849K

- ✓ Lighter weight
- ✓ Transparent-product visualization
- ✓ More flexible for packaging design
- ✓ Comparable product protection
- ✓ Microwavable
- ✓ Lower packaging cost
- ✓ Lower transportation cost per product unit

Glass replacement



with Moplen RP242G

- ✓ Lighter weight
- ✓ More flexible for packaging design
- ✓ Comparable product protection
- ✓ Safety—breakability resistance
- ✓ Lower packaging cost
- ✓ Lower transportation cost per product unit

Beverage Packaging comparison



Packaging weight



Energy consumption



Emission per packaging



Waste weight per consumption



Recyclability



Transportation cost (product quantity /shipment)



No. of load @ same product quantity (illustration only)



Improvement for sustainability

Increasing scrap content & lower energy consumption tech

Recycled bottle

Higher recycled content, thinner can

Mono-material, recyclable material

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Replace Glass, Polystyrene, Polycarbonate, ABS

Purell Portfolio offer sustainable solutions for medical applications

Pharma packaging



Diagnostics



Medical devices



Purell Brand stands for

- High standards of quality
- Extensive regulatory support
- High consistency
- Change management support

Dedicated **"Purell Product portfolio for medical applications.**

- Lower density: Weight reduction at source
- Good chemical resistance
- Good stiffness and impact balance
- Good clarity : Fit for purpose
- Lower energy consumption for conversion
- Can be sterilized by steam, ETO and Gamma ray sterilization (with suitable additivation)

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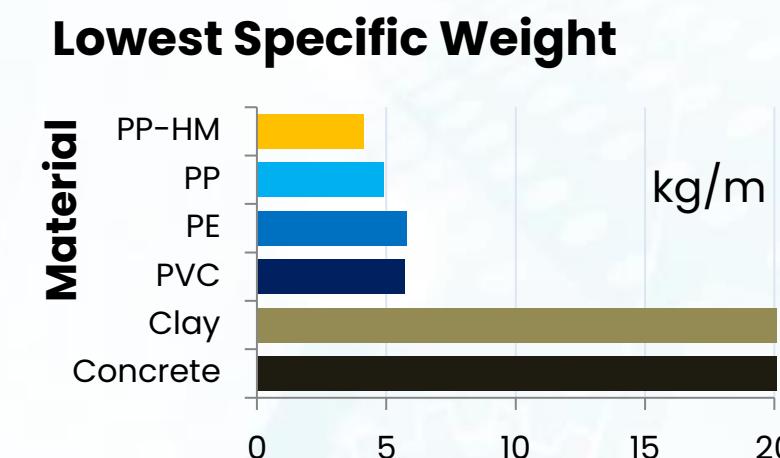
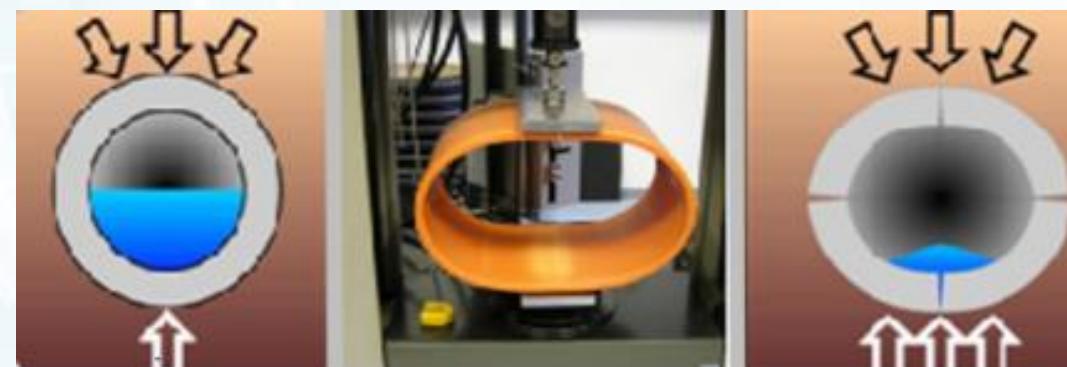


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Replace cement pipes with High Modulus PP for waste water management

Hostalen PP H2483

Hostalen PP H2483 is a **High Modulus (HM) PP block copolymer** (**Flexural modulus >1700 MPa**) produced using **Spherizone** technology that can be used for production of solid wall and corrugated pipes



Key feature of PP pipe offering the sustainable solution for wastewater management

- Performance:** Lower weight, corrosion free, good stiffness and balance over wide operating window
- Flexibility & resilience:** to withstand soil movement and maintain integrity of the system. Wide service temperature from high to subzero temperatures.
- Increased hydraulic capacity:** The surface roughness is lower than that of concrete, the water flow rate is higher for the same pipe diameter.
- Ease of installation:** Lower weight, lower construction cost, can lay in the soft trenches, lower COF i.e. drain off waste water at low inclination
- Ease of maintenance:** lower dredging or cleaning cost due to smooth inner surface

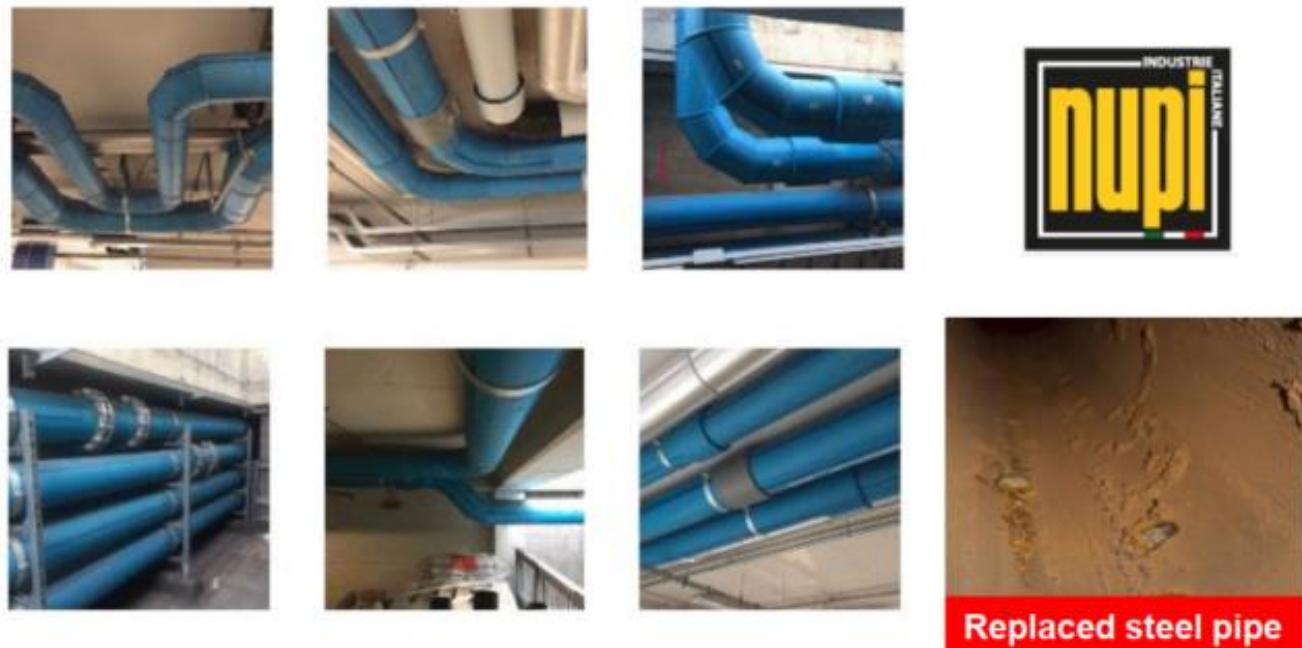
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Replace metal pipe with PP-RCT Pipe grades

Replacement of steel pipes in conditioning system



PPRCT and Fiber Basalt multilayer pipe for Hospital



Hostalen XN 125 / XN112



New generation

Materials that significantly outperform reference curves of **PP-R** and even **PP-RCT** (EN ISO 15874)

Hostalen PP XN125-P

Top pressure resistance
MRS 12.5, $\sigma_{LPL}(70^\circ\text{C}, 50y)$ 5.9
EN ISO 15874

Hostalen PP XN112-I

Improved impact performance
maintaining regression curves
above PP-RCT

Higher pressure resistance of the pipes at application temperatures

Pipes with reduced wall thickness/diameter

- Higher hydraulic capacity
- Easier installation (smaller/lighter pipes)
- Overall system cost reduction
- Sustainable solution

Pipes with Superior pressure resistance

- Increase pipe system lifetime rather than reducing wall thickness
- Longer life span in challenging environments containing Chlorine

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Recycle—make the loop happen with mechanically recycled PP

HMC Polymers achieves **GRS certificate** for recycled PP business (mechanical recycling)



Certified recycled PP covers both PIR and PCR.

Source: Internal, Textile Exchange, Flaticon.com

HMC Polymers focuses on the **certified recycled PP** to ensure the **chain of custody, traceability** and **transparency** to **customers**.

Applications

- Automotive
- Household
- Furniture
- Textile
- Film / Sheet
- Appliance

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Recycle—make the loop happen with mechanically recycled PP

Showcase from Post-consumer recycled PP (PCR PP)

Raffia bag

PCR PP inside and
recyclable



Upcycled products from PP Reborn project



it's not the waste,
create value on it!!!

 More products on testing

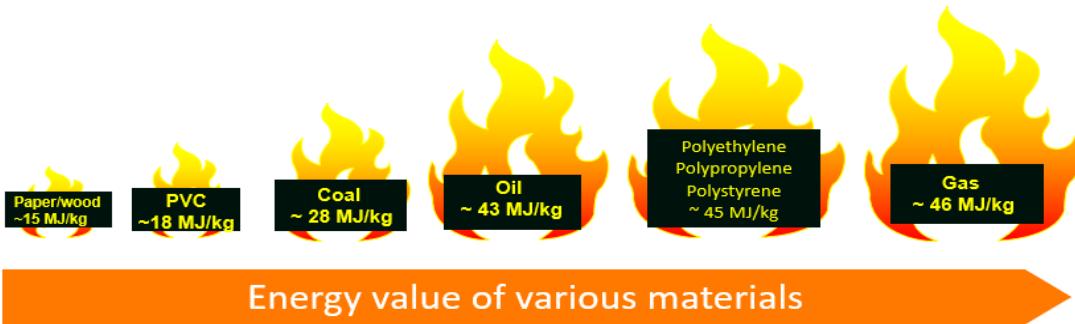
What's next?..
Let's join hand 

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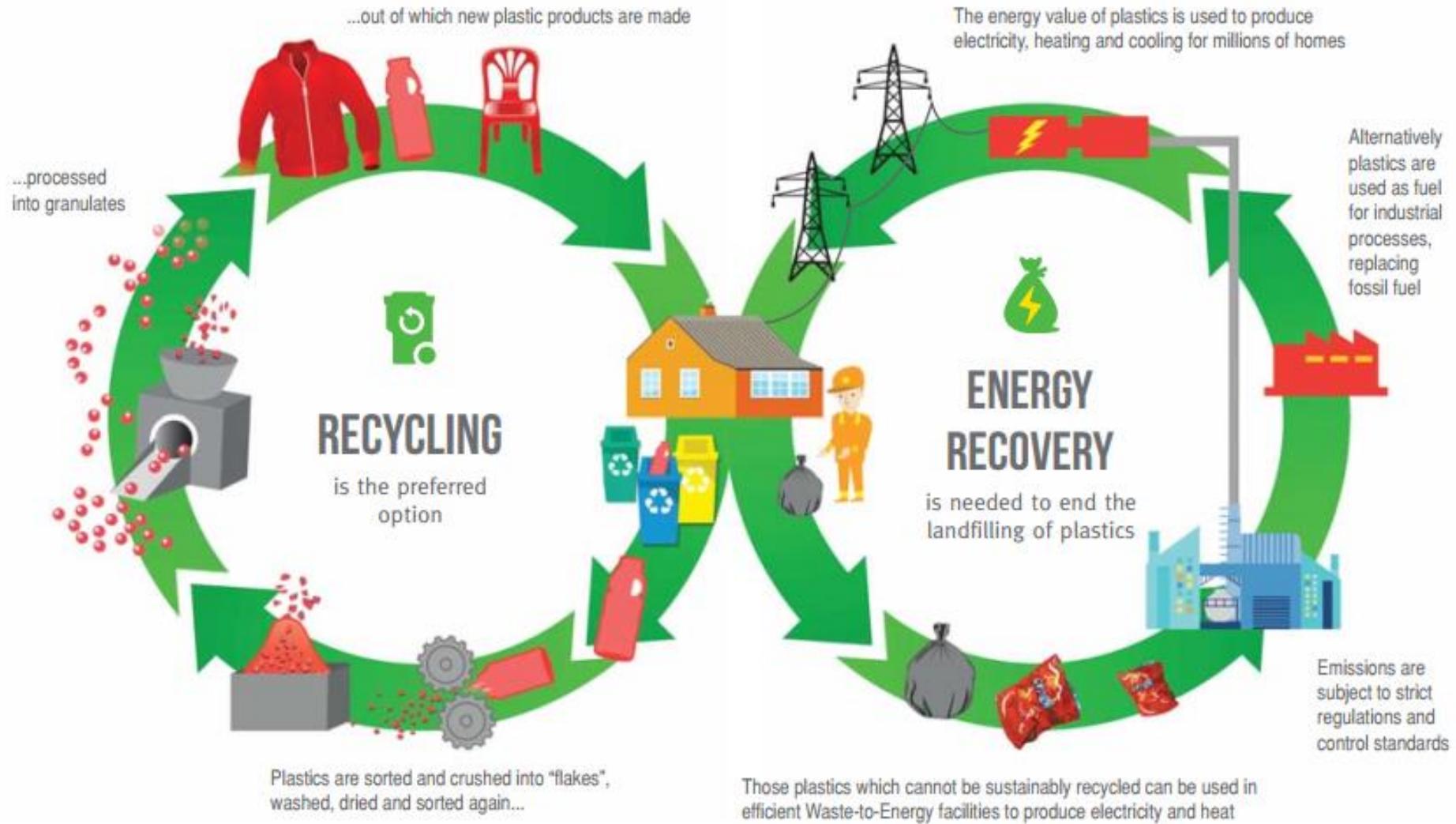


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Recover

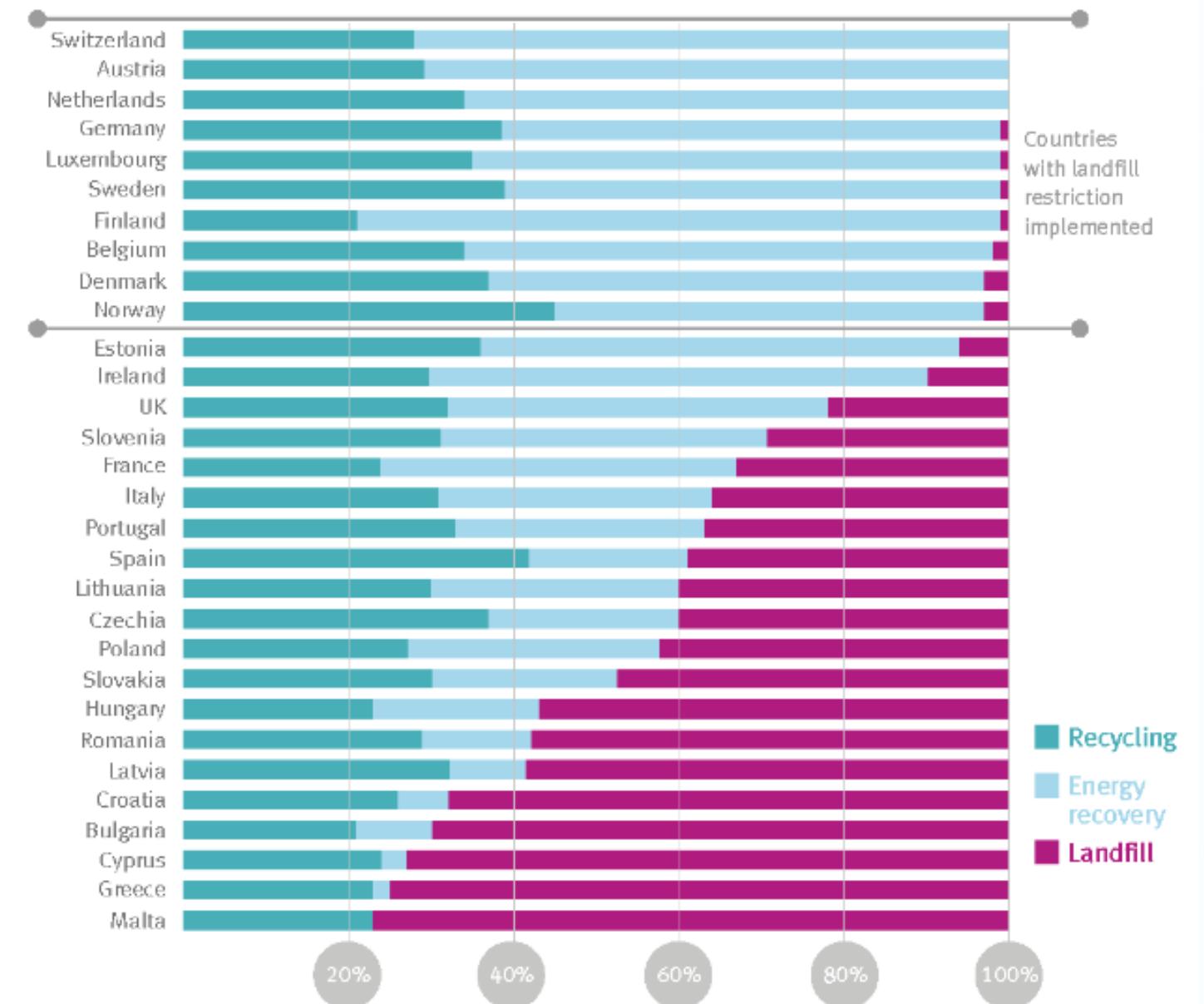


Plastics waste is a resource



Due to

Plastic post-consumer waste rates of recycling, energy recovery and landfill per country in 2018



(Source: PlasticsEurope - Plastics the Facts - 2019)

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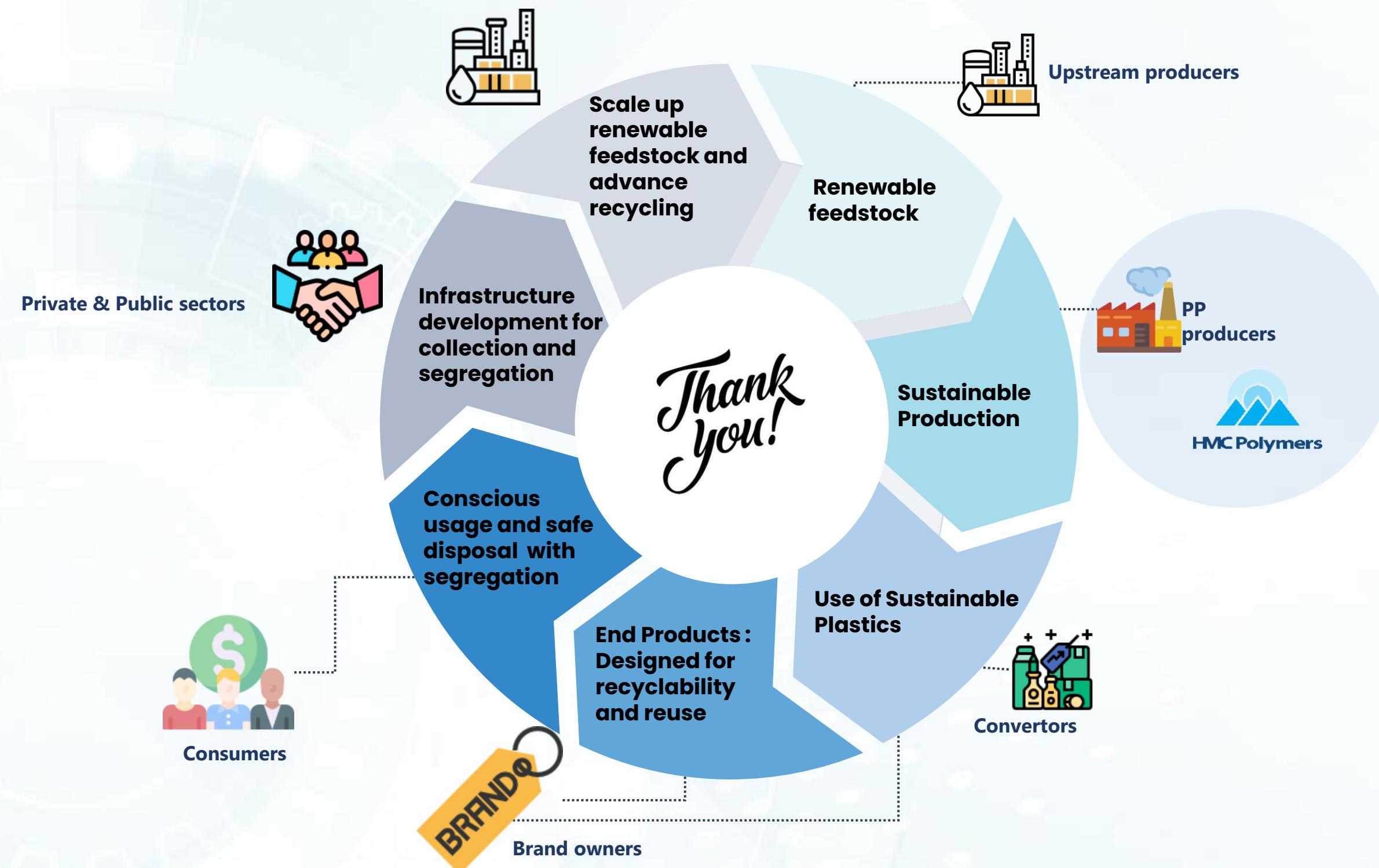
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Conclusion



- Plastics can bring solution to mankind that are **sustainable and environmentally friendly** but their irresponsible usage and disposal leads to environmental issues
- Innovative ways to **reduce usage** of plastics at source, **designing for multiple usage and recyclability, replacing non sustainable materials** can help to unveil sustainable solutions.
- By embedding **Sustainability in Innovation, HMC Polymers is bringing new products** to market that benefit our customers, society and environment
- HMC Polymers has developed **high performance PP grades** using advanced catalysts and Spherizone production technology that enable **inter- material replacement and support weight and energy saving without compromising on product performance**
- Reduction of carbon footprint** is the key to control climate change and meet Net Zero targets. **HMC Polymers is ISCC Plus certified** and **offers Bio-based PP grades** that can help to significantly reduce Carbon emissions
- HMC Polymers is now GRS certified** and is working closely with its partners to bring **mechanically recycled solutions** to the market for wide range of PP applications
- HMC Polymers is committed to **bringing sustainable PP solutions to the market** by working closely with its value chain partners such as technology suppliers, customers and end users





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A.J. PLAST

A.J. PLAST'S Sustainability Direction



SUSTAINABILITY AWARDS 2022



ได้รับเลือกให้เป็นหนึ่งใน
“หุ้นยั่งยืน”
THSI
THAILAND
SUSTAINABILITY
INVESTMENT 2022



Excellent CGR 5-star Rating



Interview with SET (THSI)



WEPS Awards



Collective Action Against Corruption (CAC)



Sustainable Product

Green Products

**Non-
Biodegradable**

Non-
Biodegradable and
Biobased



Conventional
Plastics
e.g., PP, PET, PA

PCR-BOPET
PCR-BOPA

Bio-based

Biodegradable and
Biobased



Fossil-based

Biodegradable

Biodegradable and
Fossil-based

BOPPlus™

Bio-based PP Film



**Bio-based PP resin
From Sugarcane**

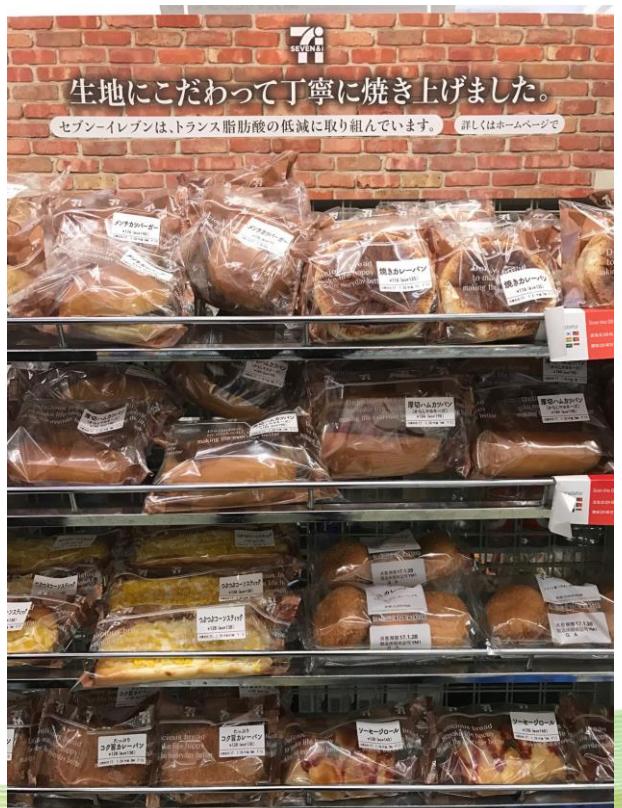


Film Production



BOPPlus Film

BOPPlus Film is bio-based film contained 10% of biomass polyethylene come from the process fermentation and distillation of sugarcane to be ethanol by Braskem. Biomass content can be checked by carbon-14 determination method. Currently, finished products using BOPPlus packaging film are sold in convenience stores in Japan.



PIR-PP

Post-industrial recycled PP/PET/PA Film

PIR Film is produced from in-house waste recycling resin which are PP recycled resin



Conversional Resin



Film Production



PP Film



PIR Resin



In-house
Recycling



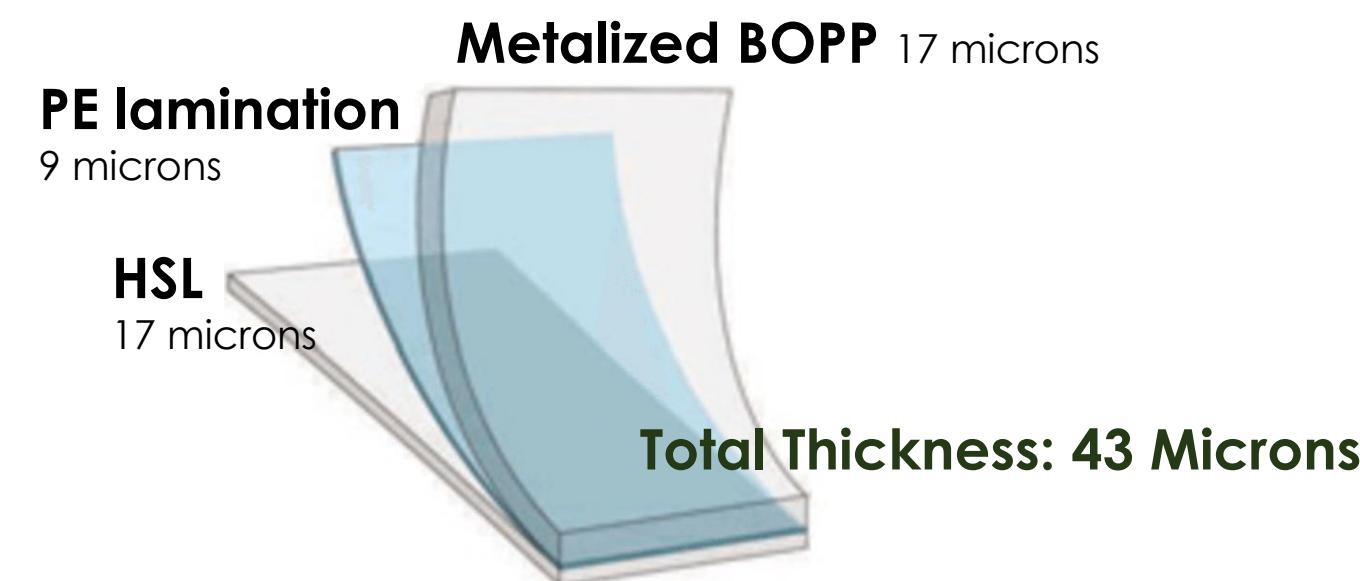
In-house Waste

Mono-material project for snack packaging

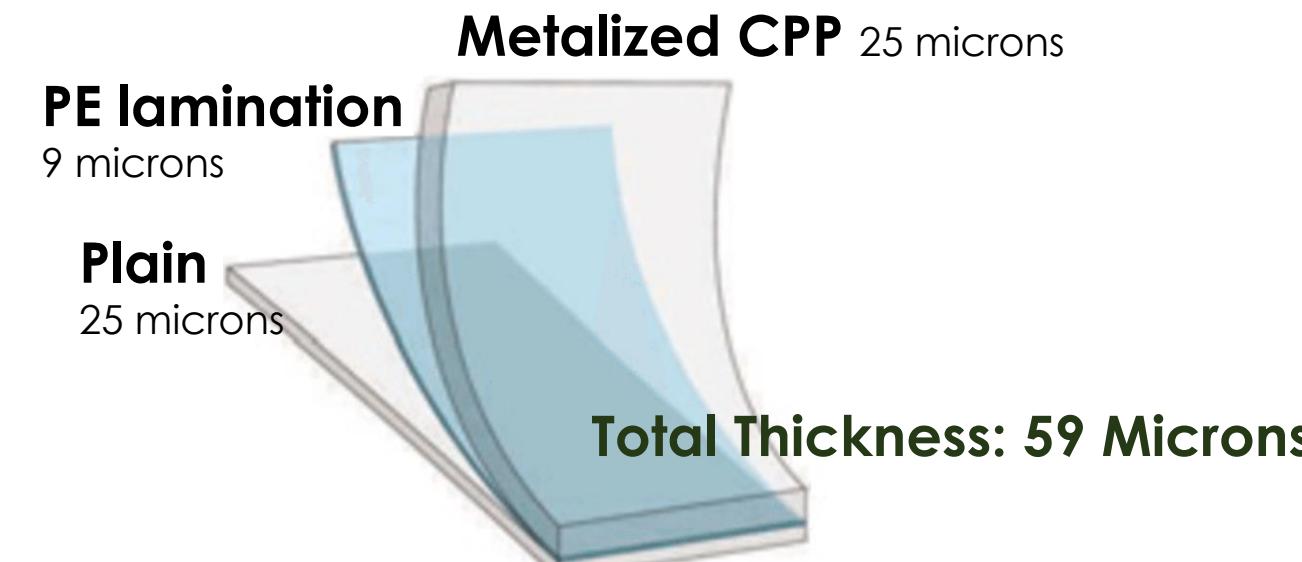


Mono-material Film

Heat Sealable PP // PE // Barrier PP for 14 gram pack

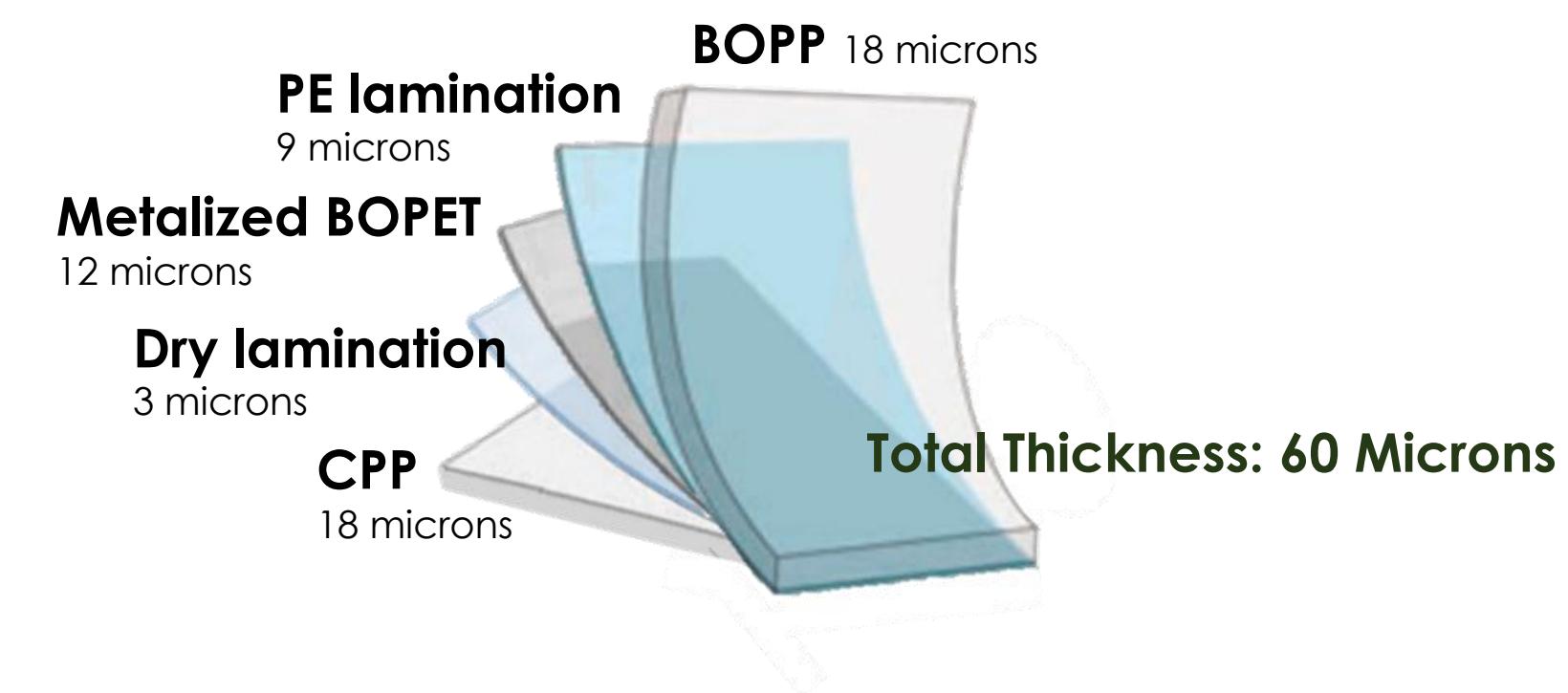


Plain PP // PE // Barrier CPP for 57-80 gram pack



Multi-material Film

PP // PE // Barrier PET // Dry Lamination // CPP



Circular Economy

Product & Process Development and Certification

Product

Bio-Based



Post-Consumer Recycled

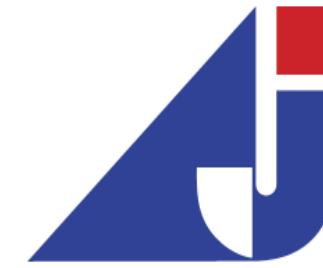


Process



Certified

Plan to certify



Collaboration with HMC Polymers

2020 High heat-resistance BOPP for BOPET printing web replacement

2022 New skin for metallization for better bonding and barrier

2023 Lowering SIT towards sustainability

Potential :

- PCR (Post consumer recycle) BOPP
- Bio-based BOPP

Printing Substrate

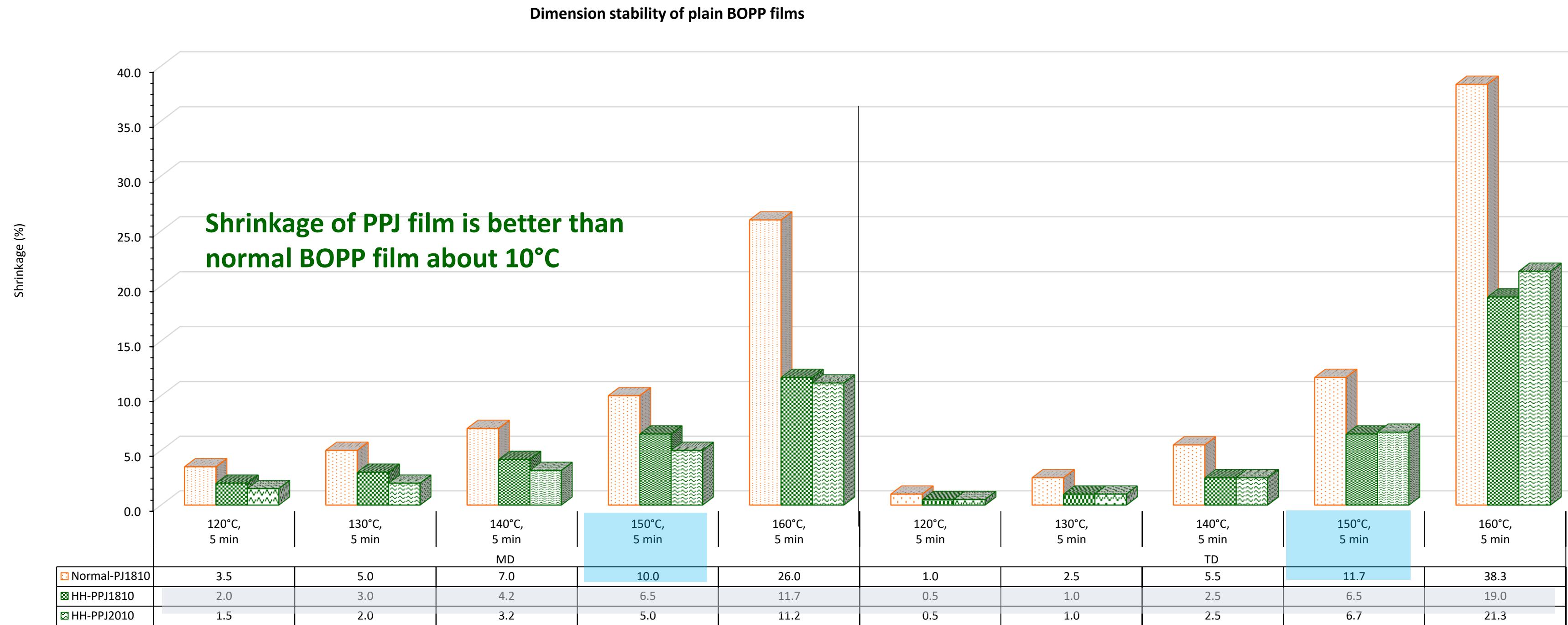
Replacement of BOPET film 12 um



- **PPJ (High heat resistant)**
 - ✓ Improve thermal stability
 - ✓ Resistance to higher temperature
 - ✓ Higher Stiffness
 - ✓ Excellent printing ability
 - ✓ Suitable for PE Extrusion lamination

PPJ (High heat resistant BOPP)

Target: $\leq 7\%$ at 150°C for 5 min

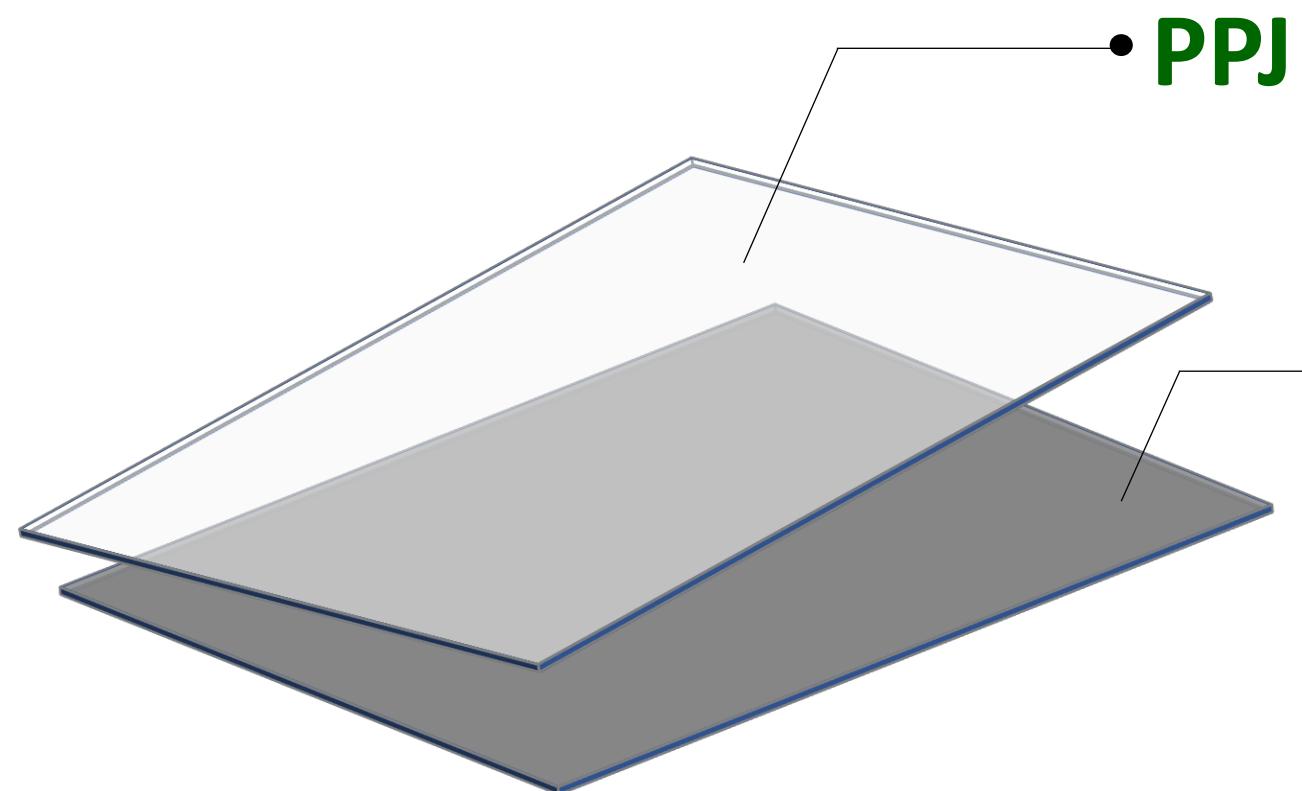


MONO-MATERIAL: BOPP FILM

PPJ & MCHX FOR SNACK PACKAGING

Old structure: BOPP // VM-PET // CPP

New trial structure: PPJ /PE/ MCHX



- ✓ Excellent printing ability
- ✓ Resistance to higher temperature
- ✓ Higher Stiffness

- **MCHX** :**High Bond-High Barrier** and heat-sealable

- ✓ Metal adhesion ≥ 350 gf/25 mm
- ✓ WVTR ≤ 0.3 g/m².day and O₂TR ≤ 20.0 cm³/m².day.bar
- ✓ High heat-seal performance strength



>40 grams per package



Recyclability



Thank
You

